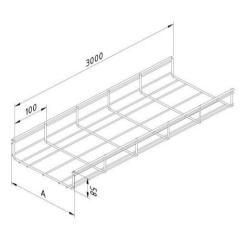
## **Quality Registration Technical specification**

QR 0022 Created: 08/07/2013

# Technical specifications MT60 (Mesh Tray)



Finishing:	Electro galvanized								
Product	Number	Height	Width	Length	Dim A	Fmax	Unit	Packaging	
		(mm)	(mm)	(mm)	(mm)	(kN)		(unit)	
MT60-050-3EG	12264	60	50	3000	50		M	3	
MT60-100-3EG	10353	60	100	3000	100		M	3	
MT60-150-3EG	10358	60	150	3000	150		М	3	
MT60-200-3EG	10359	60	200	3000	200		М	3	
MT60-300-3EG	10360	60	300	3000	300		М	3	
MT60-400-3EG	10361	60	400	3000	400		М	3	
MT60-500-3EG	10347	60	500	3000	500		М	3	
MT60-600-3EG	10348	60	600	3000	600	·	М	3	

Finishing:	Dipped galva	nized						
Product	Number	Height	Width	Length	Dim A	Fmax	Unit	Packaging
		(mm)	(mm)	(mm)	(mm)	(kN)		(unit)
MT60-050-3DG	12265	60	50	3000			М	3
MT60-100-3DG	10577	60	100	3000	100		М	3
MT60-150-3DG	10582	60	150	3000	150		М	3
MT60-200-3DG	10583	60	200	3000	200		М	3
MT60-300-3DG	10584	60	300	3000	300		М	3
MT60-400-3DG	10585	60	400	3000	400		М	3
MT60-500-3DG	10572	60	500	3000	500		М	3
MT60-600-3DG	10573	60	600	3000	600		М	3

Finishing:	Coated							
Product	Number	Height	Width	Length	Dim A	Fmax	Unit	Packaging
		(mm)	(mm)	(mm)	(mm)	(kN)		(unit)
MT60-050-3CO	12380	60	50	3000			М	3
MT60-100-3CO	10879	60	100	3000	100		М	3
MT60-150-3CO	10884	60	150	3000	150		М	3
MT60-200-3CO	10885	60	200	3000	200		М	3
MT60-300-3CO	10886	60	300	3000	300		М	3
MT60-400-3CO	10887	60	400	3000	400		М	3
MT60-500-3CO	10874	60	500	3000	500		М	3
MT60-600-3CO	10875	60	600	3000	600		М	3

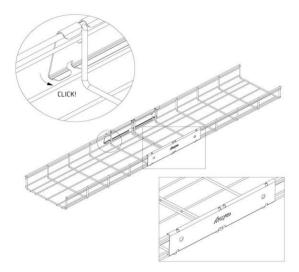
Mounting instructions:

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## **Quality Registration** Technical specification

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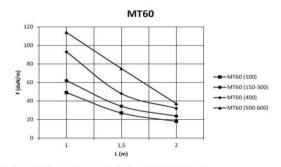


#### Load capacity:

Standard: IEC61537

Max. load:

Load diagram:



Werte aus Belastungsprüfungen nach der Norm IEC 61537, Prüftyp II. Keine Verbindung bei erster und letzter Überspannung, Endspannweite = 0.8xL, MT60-JCL-PG

F = die höchstzulässige Belastung pro Meter in daN/m L = der Unterstützungsabstand in m

Values from loading tests as per the IEC 61537 standard, test type II. No connection in the 1st and last span, end span = 0.8xL, MT60-JCL-PG

F = the max. permissible load per metre in daN/m L = the distance between the supports in m

#### Information:

Coupler: MT60-JCL

Equipotential bonding: IEC61537

EC declaration: EC directive 2006/95/EC (Low voltage) as modified by directive 93/68/EEC (CE marking)

FG

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### Quality Registration Technical specification

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Electrolytically galvanized (EN ISO 2081) EG (electrogalvanized)

Electrolytically galvanized products are mostly used in places where limited chemical contamination is likely, for example, in off ces, industrial buildings, covered parking lots, etc.

Electrogalvanizing diff ers from hot-dip galvanizing in that the zinc coating, in this case, is built up by electrolysis. With this technique, there are no thermal infl uences on the steel, so no layers of alloy will form. Also, the coating thicknesses of 6-8µm (micron) are more limited compared to hot-dip galvanizing.

Prior to the galvanizing, the steel sheet goes through several pre-treatment steps so as to ensure optimal adhesion (degreasing steps, pickling, a brief acid dip, multiple rinsing,....) After the galvanizing proper, the zinc coating receives a passivating- and dichromate coat, followed by a rinsing with demi-water. The advantages of electrogalvanizing are, among other things: no thermal deformation (so ideal for assembly parts), an attractive, uniform and perfectly smooth, high-gloss f nish with good electrical conductivity, no runs in the paintwork or zinc jags.

#### DG

Hot-dip galvanized (EN ISO 1461) DG (dipped-galvanised)

Whenever cable support systems are exposed to the elements and/or caustic substances (such as petrochemical applications), they are given an additional treatment in the form of hot-dip galvanizing.

Hot-dip galvanizing is a materials science process designed to render the steel non-corroding. If this coating is breached, the zinc will act as a sacrifcial anode, so that the iron is protected by the zinc (aka cathodic protection). During galvanization, three alloys are formed: an iron-zinc alloy, a zinc-iron alloy and also a zinc alloy. The pre-treatment of the steel is crucially important in order to achieve a good bond.

The following process steps are involved: degreasing, rinsing, pickling, re-rinsing, fl uxing, drying and hot-dipping. The coating thickness depends on the steel composition, the material thickness and the time spent in the zinc bath. In the galvanizing standard NEN-EN-ISO 1461, the minimum coating thickness are prescribed (as shown in following overview), just as the zinc shrinkage per year which will depend on environmental factors (see table entitled 'Corrosion classes'). In addition, the zinc coating forms an excellent substrate for other post-treatments, such as applying a powder coating and coats of paint (better known as the duplex system).

An added advantage of hot-dip galvanizing is that along the edges and pointy bits, where objects are usually extra susceptible to corrosion, the zinc coating is thicker because of the behaviour of the liquid.

Minimum thicknesses of the zinc coating according to ISO 1461

- Using the hot-dip method

Material thickness ≥ 6 mm = min. zinc coating thickness (average) 85μm

Material thickness  $\geq 3$  mm to < 6 mm = min. zinc coating thickness (average)  $70\mu m$ 

Material thickness ≥ 1,5 mm to < 3 mm = = min. zinc coating thickness (average) 55μm

Material thickness < 1,5 mm = min. zinc coating thickness (average)  $45\mu m$ 

- Using the drum method

Material thickness ≥ 3 mm = min. zinc coating thickness (average) 55μm

Material thickness < 3 mm = min. zinc coating thickness (average)  $45\mu$ m

#### CO

Polyester powder coating CO (coated)

Polyester coats will be used in moderate environments where the aesthetic aspect and sustainability must go hand in hand. The distinctive property of a polyester coating is its resistance to discoloration due to sunlight.

If used in a harsher environment, it is strongly recommended to apply an epoxy coating; this is less porous and therefore more resistant to chemicals. The disadvantage of an epoxy coating, however, is the rapid discoloration. If you want the best of both worlds, use an epoxy primer with a polyester top coat.

Just as with all the treatment techniques mentioned above, a thorough pre-treatment is crucial here too.

Depending on the base material, one will, in this case, degrease, rinse, pickle, rinse again, apply a conversion coat (e.g. chrome), rinse again, rinse with demi-water and/or dry.

Field of application according to resistance against corrosion:

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Corrosion class	Atmospheric corrosion	Indoor environment	Outdoor environment	Surface treatments
CI	< 0,1µm	Heated buildings with neutral atmospheres: offices, shops, schools, hotels.		Electro-galvanised (EG) EN ISO 2081
C2	0,1 - 0,7μm	Unheated buildings where condensation may occur: sports halls, warehouses, shops.	Rural areas. Atmosphere with low impurities.	Pre-galvanised (PG) EN 10327 – EN 10143
C3	0,7 - 2μm	Production facilities with high moisture levels and some air impurities due to industrial processes: production plants.	City and industrial atmosphere, some impurities, coastal areas with low salt loads.	Dipped-galvanised (DG) EN ISO 1461
C4	2 - 4μm	Production facilities with high moisture levels and high air impurities due to industrial processes: swimming pools, Chemical industry.	Industrial areas and coastal areas with low salt load.	Dipped-galvanised (DG) EN ISO 1461 Polyester coating ( CO) EN ISO 12944
C5-I	4 - 8μm	Polyester coating (CO)	Industrial areas with high moisture level and aggressive atmosphere.	Duplez (DU) (Dipped galvanised • Polgester coating)
С5-М	4 - 8 μm	EN ISO 12944	Coastal or offshore areas with salt load.	Duplez (DU) (Dipped galvanised • Polyester coating)

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