



ORDER-CODE →		LD	GD	AD	GR	AR	
d +	Ø d mm	P Gg/1" tpi	Grenzlehndorn Plug gauge	Gutlehdorn Go plug gauge	Ausschusslehndorn No Go plug gauge	Gutlehherring Go ring gauge	Ausschusslehherring No Go ring gauge
			Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.
Pg 7	12,50	20	512492			502493	501164
Pg 9	15,20	18	512493			502494	501165
Pg 11	18,60	18	512484			502485	501156
Pg 13,5	20,40	18	512485			502486	501157
Pg 16	22,50	18	512486			502487	501158
Pg 21	28,30	16	512487			502488	501159
Pg 29	37,00	16	512488			502489	501160
Pg 36	47,00	16		511377	510640	502490	501161
Pg 42	54,00	16		513739	510641	502491	501162
Pg 48	59,30	16		511378	510642	502492	501163



The No Go plug gauge has no thread and checks only the minor diameter.

The No Go ring gauge has no thread and checks only the major diameter.

The steel conduit thread DIN 40430 will be superseded by electrical conduit thread DIN EN 60423.

Precision thread gauges
 Steel conduit thread DIN 40430
 Gauge dimensions acc. DIN 40431

ORDER-CODE →		LD-DIN EN 60423	GD-DIN EN 60423	AD-DIN EN 60423	GR-DIN EN 60423	AR-DIN EN 60423
d +	P mm	7H Grenzlehndorn Plug gauge	7H Gutlehdorn Go plug gauge	7H Ausschusslehndorn glatt No Go plug gauge plain	8g Gutlehherring Go ring gauge	8g Ausschusslehherring glatt No Go ring gauge plain
		Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.
M 8	1	517137			507460	506013
M 10	1	517138			507461	506014
M 12	1,5	514557			507462	506015
M 16	1,5	514558			507463	506016
M 20	1,5	514559			504884	506017
M 25	1,5	514560			504885	503871
M 32	1,5	514561			504886	503872
M 40	1,5	517139			507464	506018
M 50	1,5		520134	517140	507465	506019
M 63	1,5		520135	514562	507466	506020
M 75	1,5		520136	514563	507467	506021



The No Go plug gauge has no thread and checks only the minor diameter.

The No Go ring gauge has no thread and checks only the major diameter.

The electrical conduit thread DIN EN 60423 supersede the steel conduit thread DIN 40430.

Precision thread gauges
 Electrical conduit thread DIN EN 60423
 Gauge dimensions acc. DIN EN 60423

ORDER-CODE →		LD	
d ↓	P mm	6H mod. Grenzlehndorn Plug gauge	
			
		Art.-Nr.	
EG M 2	0,4	512675	
EG M 2,5	0,45	512676	
EG M 3	0,5	512679	
EG M 4	0,7	512682	
EG M 5	0,8	512683	
EG M 6	1	512685	
EG M 7	1	513473	
EG M 8	1,25	512686	
EG M 10	1,5	512666	
EG M 12	1,75	512668	
EG M 14	2	512671	
EG M 16	2	512673	
EG M 18	2,5	512674	
EG M 20	2,5	512677	
EG M 24	3	513023	
	+		
EG M 8	1	513019	
EG M 10	1	513020	
EG M 10	1,25	515046	
EG M 12	1,25	515572	
EG M 12	1,5	512670	
EG M 14	1,5	512672	
EG M 16	1,5	513021	
EG M 18	1,5	513975	
EG M 20	1,5	512678	
EG M 22	1,5	513454	
EG M 24	1,5	513146	

ORDER-CODE →		LD-EG	
d ↓	P Gg/1" tpi	2B Grenzlehndorn Plug gauge	
			
		Art.-Nr.	
UNC Nr. 2	56	512689	
UNC Nr. 4	40	512692	
UNC Nr. 5	40	512694	
UNC Nr. 6	32	512695	
UNC Nr. 8	32	512697	
UNC Nr. 10	24	512687	
UNC Nr. 12	24	512688	
UNC 1/4"	20	512700	
UNC 5/16"	18	512703	
UNC 3/8"	16	512702	
UNC 1/2"	13	512699	
UNC 5/8"	11	512704	
UNF Nr. 4	48	513095	
UNF Nr. 6	40	512707	
UNF Nr. 8	36	512709	
UNF Nr. 10	32	512705	
UNF 1/4"	28	512712	
UNF 5/16"	24	512716	
UNF 3/8"	24	512715	
UNF 7/16"	20	513343	
UNF 1/2"	20	512711	
UNF 5/8"	18	512718	



Precision thread gauges

Threads for wire inserts
 EG ISO metric thread DIN 8140-2
 Gauge dimensions acc. DIN ISO 1502
 EG UNC thread
 EG UNF thread



Threads for wire thread inserts are gauged before the insert is screwed in.

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