

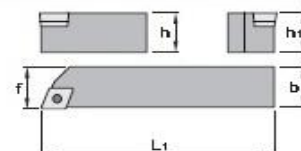
Characteristics:

Toolholder for external turning applications equipped with rhombic positive inserts (angle 80°).
The center screw ensures good rigidity and chip flow.

Applications:

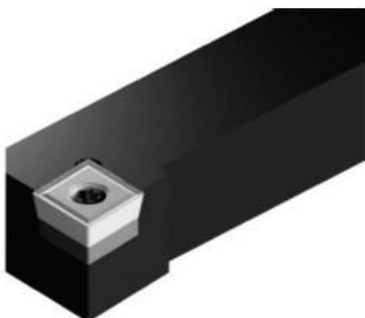
External turning toolholder for all kind of materials.
The workpiece should be stable.

Axial: 0°
Radial: 0°



SCAC 90°

Ref.		h=h1	b	L1	f	Insert size	⚠
SCAC R/L 0808 D06		8	8	60	8,5	CC.. 0602..	0,050
SCAC R/L 1010 E06		10	10	70	10,5	CC.. 0602..	0,070
SCAC R/L 1212 F09		12	12	80	12,5	CC.. 09T3..	0,100
SCAC R/L 1616 H09		16	16	100	16,5	CC.. 09T3..	0,200
SCAC R/L 2020 K12		20	20	125	20,5	CC.. 1204..	0,400
SCAC R/L 2525 M12		25	25	150	25,5	CC.. 1204..	0,700



Characteristics:

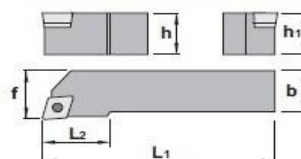
Multipurpose toolholder equipped with rhombic positive insert (angle 80°).
The center screw ensures good rigidity and chip flow.

Applications:

External turning toolholder for general applications, roughing, semi-finishing and finishing.

Negative inserts toolholders Ref. MCLN-K (Page: B.27) or MCLN (Page: B.26) or PCLN (Page: B.43).

Axial: 0°
Radial: 0°



SCLC 95°

Ref.		h=h1	b	L1	L2	f	Insert size	⚠
SCLC R/L 0808 D06		8	8	60	10	10	CC.. 0602..	0,050
SCLC R/L 1010 E06		10	10	70	10	12	CC.. 0602..	0,070
SCLC R/L 1212 F09		12	12	80	16	16	CC.. 09T3..	0,100
SCLC R/L 1616 H09		16	16	100	16	20	CC.. 09T3..	0,200
SCLC R/L 2020 K09		20	20	125	16	25	CC.. 09T3..	0,400
SCLC R/L 2020 K12		20	20	125	25	25	CC.. 1204..	0,400
SCLC R/L 2525 M12		25	25	150	25	32	CC.. 1204..	0,700



Characteristics:

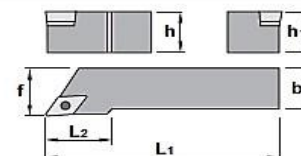
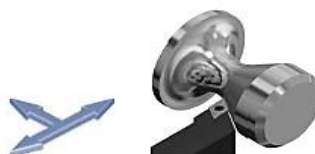
Multipurpose profiling toolholder equipped with rhombic positive insert (angle 55°).
The center screw ensures good rigidity and chip flow.

Applications:

External turning and profiling toolholder for general applications, roughing, semi-finishing and finishing.

Negative inserts toolholders Ref. MDJN-K (Page: B.28) or PDJN (Page: B.46).

Axial: 0°
Radial: 0°



SDJC 93°

Ref.		h=h1	b	L1	L2	f	Insert size	⚠
SDJC R/L 1010 E07		10	10	70	16	12	DC.. 0702..	0,070
SDJC R/L 1212 F07		12	12	80	18	16	DC.. 0702..	0,100
SDJC R/L 1212 F11		12	12	80	18	16	DC.. 11T3..	0,100
SDJC R/L 1616 H11		16	16	100	22	20	DC.. 11T3..	0,200
SDJC R/L 2020 K11		20	20	125	22	25	DC.. 11T3..	0,400
SDJC R/L 2525 M11		25	25	150	22	32	DC.. 11T3..	0,700



Characteristics:

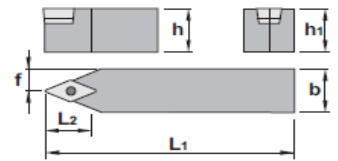
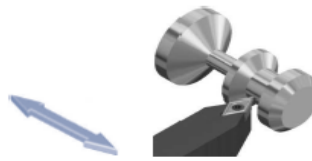
Multipurpose profiling toolholder equipped with rhombic positive insert (angle 55°).
The center screw ensures good rigidity and chip flow.

Applications:

External turning and profiling toolholder for general applications, roughing, semi-finishing and finishing.

Negative inserts toolholders Ref. PDNN (Page: B.47).

Axial: 0°
Radial: 0°



SDNC 62°30'

Ref.		h=h ₁	b	L ₁	L ₂	f	Insert size	
SDNC N 0808 D07		8	8	60	16	4,0	DC.. 0702..	0,050
SDNC N 1010 E07		10	10	70	16	5,0	DC.. 0702..	0,070
SDNC N 1212 F07		12	12	80	18	6,0	DC.. 0702..	0,100
SDNC N 1616 H11		16	16	100	22	8,0	DC.. 11T3..	0,200
SDNC N 2020 K11		20	20	125	22	10,0	DC.. 11T3..	0,400
SDNC N 2525 M11		25	25	150	22	12,5	DC.. 11T3..	0,700



Characteristics:

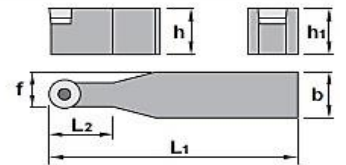
Profiling toolholder equipped with round positive insert with strong cutting edge.
The center screw ensures good rigidity and chip flow.

Applications:

Profiling turning toolholder for general applications, roughing, semi-finishing and finishing.

For lever lock toolholders Ref. PRDC (Page: B.48).

Axial: 0°
Radial: 0°



SRDC

Ref.		h=h ₁	b	L ₁	L ₂	f	Insert size	
SRDC N 1010 E06		10	10	70	10	8,0	RC.. 0602M0	0,070
SRDC N 1212 F06		12	12	80	12	11,0	RC.. 0602M0	0,100
SRDC N 1616 H06		16	16	100	16	13,0	RC.. 0602M0	0,200
SRDC N 2020 K06		20	20	125	20	15,0	RC.. 0602M0	0,400
SRDC N 2525 M06		25	25	150	25	17,5	RC.. 0602M0	0,700
SRDC N 1616 H08		16	16	100	16	13,0	RC.. 0803M0	0,200
SRDC N 2020 K08		20	20	125	20	15,0	RC.. 0803M0	0,400
SRDC N 2525 M08		25	25	150	25	17,5	RC.. 0803M0	0,700
SRDC N 2020 K10		20	20	125	22	15,0	RC.. 10T3M0	0,400
SRDC N 2525 M10		25	25	150	22	17,5	RC.. 10T3M0	0,700
SRDC N 2020 K12		20	20	125	28	16,0	RC.. 1204M0	0,400
SRDC N 2525 M12		25	25	150	28	18,5	RC.. 1204M0	0,700
SRDC N 3225 P12		32	25	170	28	18,5	RC.. 1204M0	0,900
SRDC N 3232 P12		32	32	170	28	22,0	RC.. 1204M0	1,200



Characteristics:

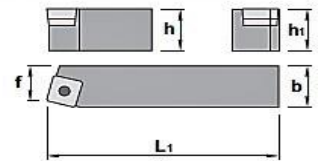
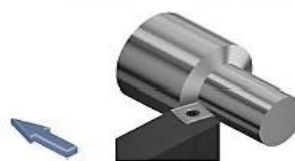
Toolholder for external turning applications equipped with square positive inserts.
The center screw ensures good rigidity and chip flow.

Applications:

External turning toolholder for all kind of materials. The workpiece should be stable.

Negative inserts toolholders Ref. PSBN (Page: B.51).

Axial: 0°
Radial: 0°



SSBC 75°

Ref.		h=h ₁	b	L ₁	f	Insert size	
SSBC R/L 1212 F09		12	12	80	11	SC.. 09T3..	0,100
SSBC R/L 1616 H09		16	16	100	13	SC.. 09T3..	0,200
SSBC R/L 2020 K12		20	20	125	17	SC.. 1204..	0,400
SSBC R/L 2525 M12		25	25	150	22	SC.. 1204..	0,700



Characteristics:

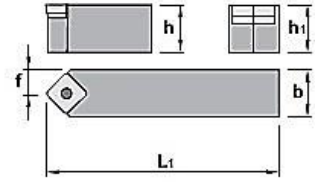
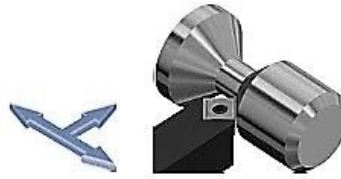
Toolholder for external turning and chamfering applications equipped with square positive inserts. The center screw ensures good rigidity and chip flow.

Applications:

External turning and chamfering toolholder for all kind of materials. The workpiece should be stable.

Negative inserts toolholders Ref. PSDNN (Page: B.52).

Axial: 0°
Radial: 0°



SSDC 45°

Ref.		h=h ₁	b	L ₁	f	Insert size	
SSDC N 1212 F09		12	12	80	6,0	SC.. 09T3..	0,100
	SSDC N 1616 H09	16	16	100	8,0	SC.. 09T3..	0,200
SSDC N 2020 K12		20	20	125	10,0	SC.. 1204..	0,400
	SSDC N 2525 M12	25	25	150	12,5	SC.. 1204..	0,700



Characteristics:

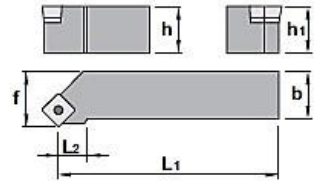
Toolholder for external turning and chamfering applications equipped with square positive inserts. The center screw ensures good rigidity and chip flow.

Applications:

External turning and chamfering toolholder for all kind of materials. The workpiece should be stable.

Negative inserts toolholders Ref. PSSN (Page: B.54).

Axial: 0°
Radial: 0°



SSSC 45°

Ref.		h=h ₁	b	L ₁	L ₂	f	Insert size	
SSSC R/L 1212 F09		12	12	80	11	16	SC.. 09T3..	0,100
	SSSC R/L 1616 H09	16	16	100	22	20	SC.. 09T3..	0,200
SSSC R/L 2020 K12		20	20	125	22	25	SC.. 1204..	0,400
	SSSC R/L 2525 M12	25	25	150	22	32	SC.. 1204..	0,700



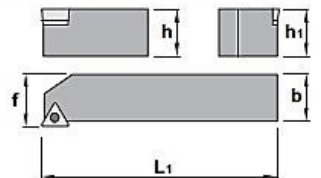
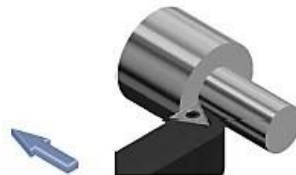
Characteristics:

Toolholder for external turning applications equipped with triangular positive inserts. The center screw ensures good rigidity and chip flow.

Applications:

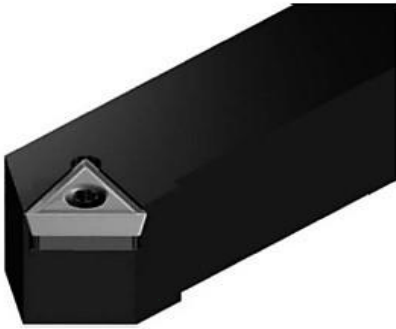
External turning toolholder for all kind of materials. The workpiece should be stable.

Axial: 0°
Radial: 0°



STAC 90°

Ref.		h=h ₁	b	L ₁	f	Insert size	
STAC R/L 0808 D09		8	8	60	8,5	TC.. 0902..	0,050
	STAC R/L 1010 E09	10	10	70	10,5	TC.. 0902..	0,070
STAC R/L 1212 F11		12	12	80	12,5	TC.. 1102..	0,100
	STAC R/L 1616 H11	16	16	100	16,5	TC.. 1102..	0,200
STAC R/L 1616 H16		16	16	100	16,5	TC.. 16T3..	0,200
	STAC R/L 2020 K16	20	20	125	20,5	TC.. 16T3..	0,400
STAC R/L 2525 M16	25	25	150	25,5	TC.. 16T3..	0,700	



Characteristics:

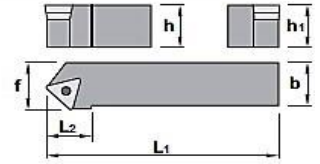
Toolholder for external turning and chamfering applications equipped with triangular positive inserts. The center screw ensures good rigidity and chip flow.

Applications:

External turning and chamfering toolholder for all kind of materials. The workpiece should be stable.

Negative inserts toolholders Ref. PTDN (Page: B.55).

Axial: 0°
Radial: 0°



STDC 45°								
Ref.		h=h1	b	L1	L2	f	Insert size	
STDC R/L 0808 D09		8	8	60	11	10	TC.. 0902..	0,050
	STDC R/L 1010 E09	10	10	70	11	11	TC.. 0902..	0,070
STDC R/L 1212 F11		12	12	80	16	13	TC.. 1102..	0,100
	STDC R/L 1616 H11	16	16	100	16	17	TC.. 1102..	0,200
STDC R/L 1212 F16		12	12	80	21	17	TC.. 16T3..	0,100
	STDC R/L 1616 H16	16	16	100	21	17	TC.. 16T3..	0,200
STDC R/L 2020 K16		20	20	125	21	22	TC.. 16T3..	0,400
STDC R/L 2525 M16		25	25	150	21	27	TC.. 16T3..	0,700



Characteristics:

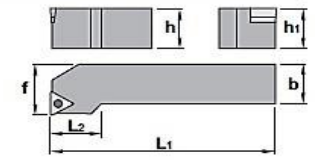
Toolholder for face turning applications equipped with triangular positive inserts. The center screw ensures good rigidity and chip flow.

Applications:

Face turning toolholder for all kind of materials. The workpiece should be stable.

Negative inserts toolholders Ref. PTFN (Page: B.56).

Axial: 0°
Radial: 0°



STFC 90°								
Ref.		h=h1	b	L1	L2	f	Insert size	
STFC R/L 0808 D09		8	8	60	16	10	TC.. 0902..	0,050
	STFC R/L 1010 E09	10	10	70	16	12	TC.. 0902..	0,070
STFC R/L 1212 F11		12	12	80	18	16	TC.. 1102..	0,100
	STFC R/L 1616 H11	16	16	100	22	20	TC.. 1102..	0,200
STFC R/L 1212 F16		12	12	80	18	16	TC.. 16T3..	0,100
	STFC R/L 1616 H16	16	16	100	22	20	TC.. 16T3..	0,200
STFC R/L 2020 K16		20	20	125	22	25	TC.. 16T3..	0,400
STFC R/L 2525 M16		25	25	150	22	32	TC.. 16T3..	0,700



Characteristics:

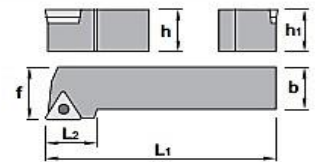
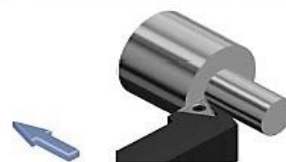
Toolholder for external turning applications equipped with triangular positive inserts. The center screw ensures good rigidity and chip flow.

Applications:

External turning toolholder for all kind of materials. The workpiece should be stable.

Negative inserts toolholders Ref. PTGN (Page: B.57).

Axial: 0°
Radial: 0°



STGC 90°								
Ref.		h=h1	b	L1	L2	f	Insert size	
STGC R/L 0808 D09		8	8	60	16	10	TC.. 0902..	0,050
	STGC R/L 1010 E09	10	10	70	16	12	TC.. 0902..	0,070
STGC R/L 1212 F11		12	12	80	18	16	TC.. 1102..	0,100
	STGC R/L 1616 H11	16	16	100	22	20	TC.. 1102..	0,200
STGC R/L 1212 F16		12	12	80	18	16	TC.. 16T3..	0,100
	STGC R/L 1616 H16	16	16	100	22	20	TC.. 16T3..	0,200
STGC R/L 2020 K16		20	20	125	22	25	TC.. 16T3..	0,400
STGC R/L 2525 M16		25	25	150	22	32	TC.. 16T3..	0,700



Characteristics:

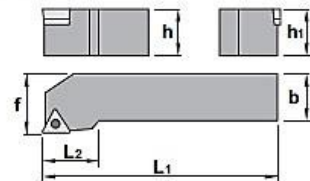
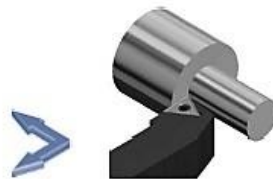
Toolholder for external and face turning applications equipped with triangular positive inserts. The center screw ensures good rigidity and chip flow.

Applications:

External and face turning toolholder for all kind of materials. The workpiece should be stable.

Negative inserts toolholders Ref. MTJN (Page: B.32) or MTJN-K (Page: B.33).

Axial: 0°
Radial: 0°



STJC 93°

Ref.		h=h ₁	b	L ₁	L ₂	f	Insert size	
STJC R/L 0808 D09		8	8	60	16	10	TC.. 0902..	0,050
	STJC R/L 1010 E09	10	10	70	16	12	TC.. 0902..	0,070
STJC R/L 1212 F11		12	12	80	18	16	TC.. 1102..	0,100
	STJC R/L 1616 H11	16	16	100	22	20	TC.. 1102..	0,200
STJC R/L 1212 F16		12	12	80	18	16	TC.. 16T3..	0,100
	STJC R/L 1616 H16	16	16	100	22	20	TC.. 16T3..	0,200
STJC R/L 2020 K16		20	20	125	22	25	TC.. 16T3..	0,400
STJC R/L 2525 M16		25	25	150	22	32	TC.. 16T3..	0,700



Characteristics:

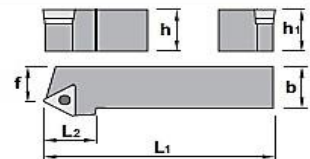
Toolholder for external turning and chamfering applications equipped with triangular positive inserts. The center screw ensures good rigidity and chip flow.

Applications:

External turning and chamfering toolholder for all kind of materials. The workpiece should be stable.

Negative inserts toolholders Ref. PTTN (Page: B.58).

Axial: 0°
Radial: 0°



STTC 60°

Ref.		h=h ₁	b	L ₁	L ₂	f	Insert size	
STTC R/L 0808 D09		8	8	60	16	7	TC.. 0902..	0,050
	STTC R/L 1010 E09	10	10	70	16	9	TC.. 0902..	0,070
STTC R/L 1212 F11		12	12	80	18	11	TC.. 1102..	0,100
	STTC R/L 1616 H11	16	16	100	18	13	TC.. 1102..	0,200
STTC R/L 1212 F16		12	12	80	22	11	TC.. 16T3..	0,100
	STTC R/L 1616 H16	16	16	100	22	13	TC.. 16T3..	0,200
STTC R/L 2020 K16		20	20	125	22	17	TC.. 16T3..	0,400
STTC R/L 2525 M16		25	25	150	22	22	TC.. 16T3..	0,700



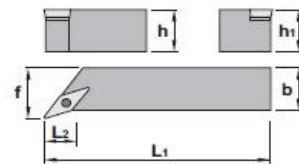
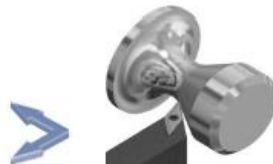
Characteristics:

Multipurpose profiling toolholder equipped with rhombic positive insert (angle 35°). The center screw ensures good rigidity and chip flow.

Applications:

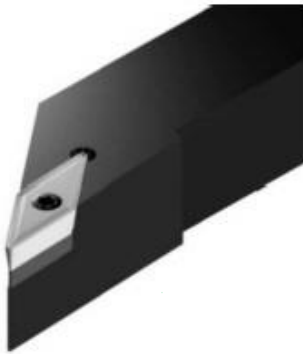
External turning and profiling toolholder for general applications, semi-finishing and finishing.

Axial: 0°
Radial: 0°



SVHC 107°30'

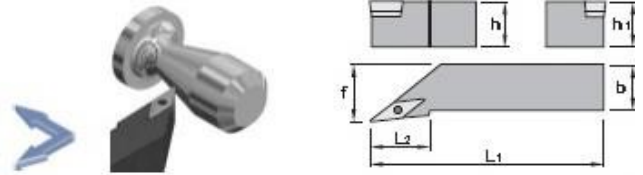
Ref.		h=h ₁	b	L ₁	L ₂	f	Insert size	
SVHC R/L 2020 K16		20	20	125	15,4	25	VC.. 1604..	0,400
	SVHC R/L 2525 M16	25	25	150	21,0	32	VC.. 1604..	0,700
	SVHC R/L 3225 P16	32	25	170	21,0	32	VC.. 1604..	0,900
SVHC R/L 2525 M22		25	25	150	19,6	32	VC.. 2205..	0,700
SVHC R/L 3225 P22		32	25	170	19,6	32	VC.. 2205..	0,900



Characteristics:
 Multipurpose profiling toolholder equipped with rhombic 5° positive insert (angle 35°).
 The center screw ensures good rigidity and chip flow.
Applications:
 External turning and profiling toolholder for general applications, semi-finishing and finishing.

Negative inserts toolholders Ref. MVJN-K (Page: B.35).

Axial: 0°
Radial: 0°



SVJB 93°

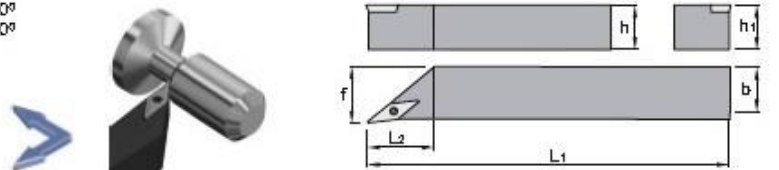
Ref.	h=h1	b	L1	L2	f	Insert size	Δa
SVJB R/L 2020 K16	20	20	125	37	25	VBMT 1604..	0,400
SVJB R/L 2525 M16	25	25	150	37	32	VBMT 1604..	0,700

Ref.	h=h1	b	L1	L2	f	Insert size	Δa
SVJB R/L 2020 K16	1335		5516		3718		1750
SVJB R/L 2525 M16	1335		5516		3718		1750
SVJB R/L 3225 P16	1335		5516		3718		1750



Characteristics:
 Multipurpose toolholder equipped with rhombic positive insert (angle 35°).
 The center screw ensures good rigidity and chip flow.
Applications:
 Profiling toolholder for general applications, roughing, semi-finishing and finishing.

Axial: 0°
Radial: 0°



SVJC 93°

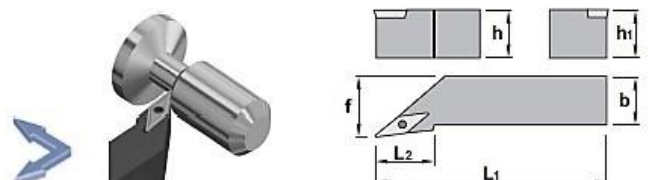
VCMT-VCMT

Ref.	h=h1	b	L1	L2	f	Insert size	Δa
SVJC R/L 0808 M11	8	8	150	26	8	VC.. 1103..	0,070
SVJC R/L 1010 M11	10	10	150	26	10	VC.. 1103..	0,100
SVJC R/L 1212 M11	12	12	150	26	12	VC.. 1103..	0,140
SVJC R/L 1616 M11	16	16	150	26	16	VC.. 1103..	0,270
SVJC R/L 1212 M16	12	12	150	40	12	VC.. 1604..	0,140
SVJC R/L 1616 M16	16	16	150	40	16	VC.. 1604..	0,270



Characteristics:
 Multipurpose profiling toolholder equipped with rhombic positive insert (angle 35°).
 The center screw ensures good rigidity and chip flow.
Applications:
 External turning and profiling toolholder for general applications, semi-finishing and finishing.

Axial: 0°
Radial: 0°



SVLC 95°

Ref.	h=h1	b	L1	L2	f	Insert size	Δa
SVLC R/L 1212 G13	12	12	90	25	16	VCMT 1303..	0,100
SVLC R/L 1616 H13	16	16	100	25	20	VCMT 1303..	0,200
SVLC R/L 2020 K13	20	20	125	28	25	VCMT 1303..	0,400
SVLC R/L 2525 M13	25	25	150	30	32	VCMT 1303..	0,700



Characteristics:

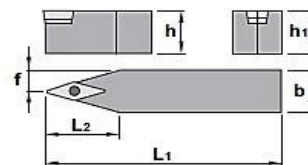
Multipurpose profiling toolholder equipped with rhombic 5° positive insert (angle 35°).
The center screw ensures good rigidity and chip flow.

Applications:

External turning and profiling toolholder for general applications, semi-finishing and finishing.

Negative inserts toolholders Ref. MVVN-K (Page: B.37).

Axial: 0°
Radial: 0°



SVVB 72°30'

Ref.		h=h1	b	L1	L2	f	Insert size	
SVVB N 2020 K16		20	20	125	37	10,6	VBMT 1604..	0,400
SVVB N 2525 M16		25	25	150	37	13,1	VBMT 1604..	0,700
SVVB N 3225 P16		32	25	170	37	13,1	VBMT 1604..	0,900



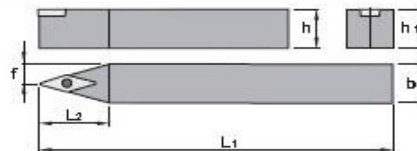
Characteristics:

Multipurpose toolholder equipped with rhombic 5° positive insert (angle 35°).
The center screw ensures good rigidity and chip flow.

Applications:

Profiling toolholder for general applications, roughing, semi-finishing and finishing.

Axial: 0°
Radial: 0°



SVVC 72°30'

VCMT-VCMT

Ref.		h=h1	b	L1	L2	f	Insert size	
SVVC N 0808 M11		8	8	150	21	4,3	VC.. 1103..	0,070
SVVC N 1010 M11		10	10	150	21	5,3	VC.. 1103..	0,100
SVVC N 1212 M11		12	12	150	21	6,3	VC.. 1103..	0,140
SVVC N 1616 M11		16	16	150	21	8,3	VC.. 1103..	0,260



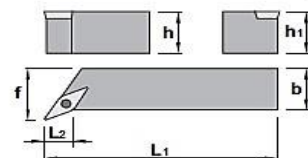
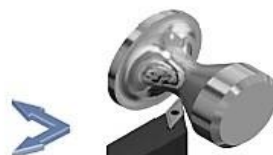
Characteristics:

Multipurpose profiling toolholder equipped with rhombic positive insert (angle 35°).
The center screw ensures good rigidity and chip flow.

Applications:

External turning and profiling toolholder for general applications, semi-finishing and finishing.

Axial: 0°
Radial: 0°



SVXC 113°

Ref.		h=h1	b	L1	L2	f	Insert size	
SVXC R/L 1212 G13		12	12	90	11,5	16	VCMT 1303..	0,100
SVXC R/L 1616 H13		16	16	100	13,8	20	VCMT 1303..	0,200
SVXC R/L 2020 K13		20	20	125	10,4	25	VCMT 1303..	0,400
SVXC R/L 2525 M13		25	25	150	20,2	32	VCMT 1303..	0,700



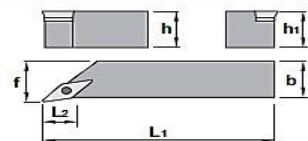
Characteristics:

Multipurpose profiling toolholder equipped with rhombic positive insert (angle 35°).
The center screw ensures good rigidity and chip flow.

Applications:

External turning and profiling toolholder for general applications, semi-finishing and finishing.

Axial: 0°
Radial: 0°



SVZC 100°

Ref.		h=h1	b	L1	L2	f	Insert size	
SVZC R/L 2020 K16		20	20	125	25,7	25	VC.. 1604..	0,400
SVZC R/L 2525 M16		25	25	150	28,5	32	VC.. 1604..	0,700
SVZC R/L 3225 P16		32	25	170	28,5	32	VC.. 1604..	0,900