



DIN 6537K – 3 X D – COM e SEM CANAL DE REFRIGERAÇÃO

VHM-Spiralbohrer mit abgesetztem Zylinderschaft, 3 x D, DIN 6537K Blank / Bright Dampfangelassen / Steam tempered Fasennitriert / Nitrided lands
Solid Carbide Drills with reinforced straight shank, 3 x DIA, DIN 6537K (short) TiN TiCN TiAlN Bronze

| Anwendungsbeispiele Applications | Seite page | Bestell-Nr. List-No. | Typ Type | Oberfläche Surface | Schneidstoff Material | Konstruktionsmerkmale Design characteristics | Verpackungseinheit Packing unit |
|---|---------------|-------------------------|-------------|-----------------------|---------------------------|---|------------------------------------|
| High penetration drill for machining steels with tensile strength up to 1.300 N/mm ² . Can also be used to drill cast steel and light metal alloys. Designed to drill up to three times diameter. Advantages of these tools are reduced processing time created by increased cutting speeds, superior dimensional and positional accuracy as well as high surface quality. Optimised geometry and special web thinning offer better chip breaking and good chip flow. Rigid set-ups (max. concentricity error of 0,02mm) on powerful machines and sufficient lubrication are required. | 96 | 328653 | WK300 | | UF ultra-fine grain | Point grinding: cone relief point Point angle: 140° Web thinning: special Helix angle: normal Web thickness: strengthened Web taper: reduced Flute form: narrowed Tolerance of dia.: m7 Tolerance of shank: h6 Shank design: DIN 6535, form HA | mm Stück / pcs. d 3 - 14 • 1 |

VHM-Spiralbohrer mit innerer Kühlmittelzuführung, 3 x D, DIN 6537K Blank / Bright Dampfangelassen / Steam tempered Fasennitriert / Nitrided lands
Solid Carbide Drills with inner coolant, 3 x DIA, DIN 6537K (short) TiN TiCN TiAlN Bronze

| Anwendungsbeispiele Applications | Seite page | Bestell-Nr. List-No. | Typ Type | Oberfläche Surface | Schneidstoff Material | Konstruktionsmerkmale Design characteristics | Verpackungseinheit Packing unit |
|---|---------------|-------------------------|-------------|-----------------------|--------------------------|--|------------------------------------|
| High penetration drill for machining steels with tensile strength up to 1.300 N/mm ² . Can also be used to drill cast steel and light metal alloys. Designed to drill up to three times diameter. Advantages of these tools are reduced processing time created by increased cutting speeds, superior dimensional and positional accuracy as well as high surface quality. Optimised geometry and special web thinning offer better chip breaking and good chip flow. Improved cooling of cutting edges by internal coolant supply. Rigid set-ups (max. concentricity error of 0,02mm) on powerful machines and sufficient lubrication are required. | 96 | 328553 | WK-300KK | | UF ultra-fin grain | Point grinding: cone relief point Point angle: 140° Web thinning: special Helix angle: normal Web thickness: strengthened Web taper: reduced Flute form: narrowed Tolerance of dia.: m7 Tolerance of shank: h6 Shank design: DIN 6535, form HAK | mm Stück / pcs. d 5 - 14 • 1 |

BROCA PARA DESTRUIR MACHOS



REF. 1619

| Descrição | Descrição |
|---|---|
| Broca Metalduro p ^a . Remover Machos M – 3 | <p>Jogo Brocas Metalduro p^a. Remover Machos M3-M4-M5-M6-M8-M10-M12</p> <p>VHM-Drills to remove jammed taps, BlueCut per size 1 piece M 3 / M 4 / M 5 / M 6 / M 8 M 10 / M 12</p> |
| Broca Metalduro p ^a . Remover Machos M – 4 | |
| Broca Metalduro p ^a . Remover Machos M – 5 | |
| Broca Metalduro p ^a . Remover Machos M – 6 | |
| Broca Metalduro p ^a . Remover Machos M – 8 | |
| Broca Metalduro p ^a . Remover Machos M-10 | |
| Broca Metalduro p ^a . Remover Machos M-12 | |