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FORMA-A - CILÍNDRICA SEM CORTE FRONTAL

FORMA-B - CILÍNDRICA COM CORTE FRONTAL

Cylinder without Endcut
Shape: A, ZYA, SA

Cylinder with Endcut
Shape: B, ZYAS, SB



Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 3mm shank Form A drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 3mm shank Form B drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 6mm shank Form A drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 6mm shank Form B drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 8mm shank Form A drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 8mm shank Form B drill bits.

FORMA-C - CILÍNDRICA COM TOPO ESFÉRICO

FORMA-D - ESFÉRICA

Ball Nosed Cylinder
Shape: C, WRC, SC

Ball
Shape: D, KUD, SD

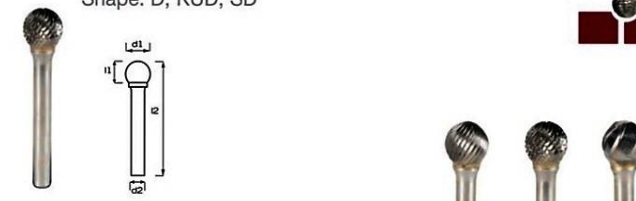
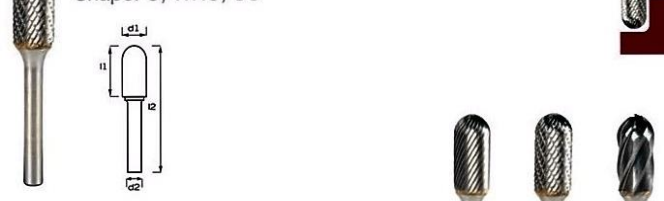


Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 3mm shank Form C drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 3mm shank Form D drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 6mm shank Form C drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 6mm shank Form D drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 8mm shank Form C drill bits.

Table with dimensions (d1, l1, d2, l2) and Part Numbers (Cut 2, Cut 6, Cut 3) for 8mm shank Form D drill bits.

FORMA-E - OVAL



Oval
Shape: E, TRE, SE



3mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|-----|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 3.0 | 6.0 | 3.0 | 38.0 | Solid | E30306-2 | E30306-6 | E30306-3 |
| 5.0 | 8.0 | 3.0 | 38.0 | Solid | E30508-2 | E30508-6 | - |
| 6.3 | 9.5 | 3.0 | 42.0 | Brazed | E30610-2 | E30610-6 | E30610-3 |

6mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 6.0 | 10.0 | 6.0 | 50.0 | Solid | E60610-2 | E60610-6 | E60610-3 |
| 8.0 | 15.0 | 6.0 | 60.0 | Brazed | E60815-2 | E60815-6 | E60815-3 |
| 9.6 | 16.0 | 6.0 | 60.0 | Brazed | E61015-2 | E61015-6 | E61015-3 |
| 12.7 | 22.0 | 6.0 | 67.0 | Brazed | E61220-2 | E61220-6 | E61220-3 |
| 16.0 | 25.0 | 6.0 | 70.0 | Brazed | E61525-2 | E61525-6 | E61525-3 |
| 19.0 | 25.0 | 6.0 | 70.0 | Brazed | E62025-2 | E62025-6 | E62025-3 |

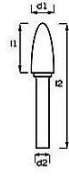
8mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 12.7 | 22.0 | 8.0 | 67.0 | Brazed | E81220-2 | E81220-6 | E81220-3 |
| 16.0 | 25.0 | 8.0 | 70.0 | Brazed | E81525-2 | E81525-6 | E81525-3 |
| 19.0 | 25.0 | 8.0 | 70.0 | Brazed | E82025-2 | E82025-6 | E82025-3 |

FORMA-F - OGIVAL BOLEADA



Ball Nosed Tree
Shape: F, RBF, SF



3mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 3.0 | 6.0 | 3.0 | 38.0 | Solid | F30306-2 | F30306-6 | - |
| 3.0 | 8.0 | 3.0 | 38.0 | Solid | F30308-2 | F30308-6 | - |
| 3.0 | 14.0 | 3.0 | 38.0 | Solid | F30312-2 | F30312-6 | F30312-3 |
| 5.0 | 12.7 | 3.0 | 38.0 | Solid | F30512-2 | F30512-6 | - |
| 6.3 | 12.7 | 3.0 | 45.0 | Brazed | F30612-2 | F30612-6 | F30612-3 |

6mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 6.0 | 18.0 | 6.0 | 50.0 | Solid | F60618-2 | F60618-6 | F60618-3 |
| 8.0 | 20.0 | 6.0 | 65.0 | Brazed | F60820-2 | F60820-6 | F60820-3 |
| 9.6 | 19.0 | 6.0 | 64.0 | Brazed | F61020-2 | F61020-6 | F61020-3 |
| 11.0 | 25.0 | 6.0 | 70.0 | Brazed | F61125-2 | F61125-6 | - |
| 12.7 | 19.0 | 6.0 | 64.0 | Brazed | F61220-2 | F61220-6 | - |
| 12.7 | 25.0 | 6.0 | 70.0 | Brazed | F61225-2 | F61225-6 | F61225-3 |
| 16.0 | 25.0 | 6.0 | 70.0 | Brazed | F61525-2 | F61525-6 | F61525-3 |
| 16.0 | 30.0 | 6.0 | 75.0 | Brazed | F61530-2 | F61530-6 | - |
| 19.0 | 25.0 | 6.0 | 70.0 | Brazed | F62025-2 | F62025-6 | F62025-3 |
| 19.0 | 32.0 | 6.0 | 77.0 | Brazed | F62032-2 | F62032-6 | F62032-3 |
| 19.0 | 38.0 | 6.0 | 83.0 | Brazed | F62038-2 | F62038-6 | F62038-3 |

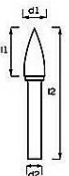
8mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 12.7 | 25.0 | 8.0 | 70.0 | Brazed | F81225-2 | F81225-6 | F81225-3 |
| 16.0 | 25.0 | 8.0 | 70.0 | Brazed | F81525-2 | F81525-6 | F81525-3 |
| 19.0 | 25.0 | 8.0 | 70.0 | Brazed | F82025-2 | F82025-6 | F82025-3 |
| 19.0 | 32.0 | 8.0 | 77.0 | Brazed | F82032-2 | F82032-6 | F82032-3 |
| 19.0 | 38.0 | 8.0 | 83.0 | Brazed | F82038-2 | F82038-6 | F82038-3 |

FORMA-G - OGIVAL AGUDA



Pointed Tree
Shape: G, SPG, SG



3mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 3.0 | 6.0 | 3.0 | 38.0 | Solid | G30306-2 | G30306-6 | - |
| 3.0 | 10.0 | 3.0 | 38.0 | Solid | G30310-2 | G30310-6 | - |
| 3.0 | 14.0 | 3.0 | 38.0 | Solid | G30312-2 | G30312-6 | G30312-3 |
| 5.0 | 12.7 | 3.0 | 38.0 | Solid | G30512-2 | G30512-6 | - |
| 6.3 | 12.7 | 3.0 | 45.0 | Brazed | G30612-2 | G30612-6 | G30612-3 |

6mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 6.0 | 18.0 | 6.0 | 50.0 | Solid | G60618-2 | G60618-6 | G60618-3 |
| 8.0 | 19.0 | 6.0 | 64.0 | Brazed | G60820-2 | G60820-6 | G60820-3 |
| 9.6 | 19.0 | 6.0 | 64.0 | Brazed | G61020-2 | G61020-6 | G61020-3 |
| 12.7 | 19.0 | 6.0 | 64.0 | Brazed | G61220-2 | G61220-6 | - |
| 12.7 | 25.0 | 6.0 | 70.0 | Brazed | G61225-2 | G61225-6 | G61225-3 |
| 12.7 | 30.0 | 6.0 | 75.0 | Brazed | G61230-2 | G61230-6 | - |
| 16.0 | 25.0 | 6.0 | 70.0 | Brazed | G61525-2 | G61525-6 | G61525-3 |
| 16.0 | 30.0 | 6.0 | 75.0 | Brazed | G61530-2 | G61530-6 | - |
| 19.0 | 25.0 | 6.0 | 70.0 | Brazed | G62025-2 | G62025-6 | - |
| 19.0 | 38.0 | 6.0 | 83.0 | Brazed | G62038-2 | G62038-6 | - |

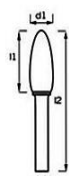
8mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 12.7 | 25.0 | 8.0 | 70.0 | Brazed | G81225-2 | G81225-6 | G81225-3 |
| 12.7 | 30.0 | 8.0 | 75.0 | Brazed | G81230-2 | G81230-6 | - |
| 16.0 | 25.0 | 8.0 | 70.0 | Brazed | G81525-2 | G81525-6 | G81525-3 |
| 16.0 | 30.0 | 8.0 | 75.0 | Brazed | G81530-2 | G81530-6 | - |
| 19.0 | 25.0 | 8.0 | 70.0 | Brazed | G82025-2 | G82025-6 | - |
| 19.0 | 38.0 | 8.0 | 83.0 | Brazed | G82038-2 | G82038-6 | - |

FORMA-H - CHAMA



Flame
Shape: H, SH



3mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|-------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 3.0 | 6.0 | 3.0 | 38.0 | Solid | H30306-2 | H30306-6 | - |
| 5.0 | 9.5 | 3.0 | 38.0 | Solid | H30510-2 | H30510-6 | - |
| 6.0 | 10.0 | 3.0 | 43.0 | Brazed | H30612-2 | H30612-6 | - |

6mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 6.0 | 14.0 | 6.0 | 50.0 | Solid | H60614-2 | H60614-6 | - |
| 8.0 | 19.0 | 6.0 | 64.0 | Brazed | H60820-2 | H60820-6 | H60820-3 |
| 9.6 | 19.0 | 6.0 | 65.0 | Brazed | H61020-2 | H61020-6 | H61020-3 |
| 12.7 | 32.0 | 6.0 | 77.0 | Brazed | H61232-2 | H61232-6 | H61232-3 |
| 16.0 | 36.0 | 6.0 | 81.0 | Brazed | H61535-2 | H61535-6 | H61535-3 |
| 19.0 | 41.0 | 6.0 | 86.0 | Brazed | H62042-2 | H62042-6 | - |

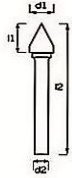
8mm shank

| Dimensions - All in mm | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|--------------|----------|-------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 | Cut 3 |
| 12.7 | 32.0 | 8.0 | 77.0 | Brazed | H81232-2 | H81232-6 | - |
| 16.0 | 36.0 | 8.0 | 81.0 | Brazed | H81535-2 | H81535-6 | - |
| 19.0 | 41.0 | 8.0 | 86.0 | Brazed | H82042-2 | H82042-6 | - |

FORMA-J - CÓNICA A 60°

60° Countersink

Shape: J, KSJ, SJ



3mm shank

| Dimensions - All in mm | | | | | Part Numbers | |
|------------------------|-----|-----|------|-------|--------------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 |
| 3.0 | 2.5 | 3.0 | 38.0 | Solid | J30303-2 | J30303-6 |

6mm shank

| Dimensions - All in mm | | | | | Part Numbers | |
|------------------------|------|-----|------|--------|--------------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 |
| 6.0 | 4.0 | 6.0 | 50.0 | Solid | J60606-2 | J60606-6 |
| 9.6 | 8.0 | 6.0 | 56.0 | Brazed | J61008-2 | J61008-6 |
| 12.7 | 11.0 | 6.0 | 59.0 | Brazed | J61210-2 | J61210-6 |
| 16.0 | 14.5 | 6.0 | 63.0 | Brazed | J61512-2 | J61512-6 |
| 19.0 | 17.5 | 6.0 | 65.0 | Brazed | J62018-2 | J62018-6 |
| 25.0 | 24.5 | 6.0 | 70.0 | Brazed | J62520-2 | J62520-6 |

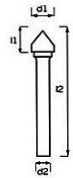
8mm shank

| Dimensions - All in mm | | | | | Part Numbers | |
|------------------------|------|-----|------|--------|--------------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 |
| 12.7 | 11.0 | 8.0 | 59.0 | Brazed | J81210-2 | J81210-6 |
| 16.0 | 14.5 | 8.0 | 63.0 | Brazed | J81512-2 | J81512-6 |
| 19.0 | 17.5 | 8.0 | 65.0 | Brazed | J82018-2 | J82018-6 |
| 25.0 | 24.5 | 8.0 | 70.0 | Brazed | J82520-2 | J82520-6 |

FORMA-K - CÓNICA A 90°

90° Countersink

Shape: K, KSK, SK



3mm shank

| Dimensions - All in mm | | | | | Part Numbers | |
|------------------------|-----|-----|------|-------|--------------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 |
| 3.0 | 1.5 | 3.0 | 38.0 | Solid | K30303-2 | K30303-6 |

6mm shank

| Dimensions - All in mm | | | | | Part Numbers | |
|------------------------|------|-----|------|--------|--------------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 |
| 6.0 | 3.0 | 6.0 | 50.0 | Solid | K60603-2 | K60603-6 |
| 9.6 | 4.7 | 6.0 | 53.0 | Brazed | K61004-2 | K61004-6 |
| 12.7 | 6.3 | 6.0 | 55.0 | Brazed | K61206-2 | K61206-6 |
| 16.0 | 8.0 | 6.0 | 57.0 | Brazed | K61508-2 | K61508-6 |
| 19.0 | 9.5 | 6.0 | 59.0 | Brazed | K62012-2 | K62012-6 |
| 25.0 | 12.7 | 6.0 | 61.0 | Brazed | K62512-2 | K62512-6 |

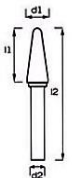
8mm shank

| Dimensions - All in mm | | | | | Part Numbers | |
|------------------------|------|-----|------|--------|--------------|----------|
| d1 | l1 | d2 | l2 | Type | Cut 2 | Cut 6 |
| 12.7 | 6.3 | 8.0 | 55.0 | Brazed | K81206-2 | K81206-6 |
| 16.0 | 8.0 | 8.0 | 57.0 | Brazed | K81508-2 | K81508-6 |
| 19.0 | 9.5 | 8.0 | 59.0 | Brazed | K82012-2 | K82012-6 |
| 25.0 | 12.7 | 8.0 | 61.0 | Brazed | K82512-2 | K82512-6 |

FORMA-L - CÓNICA LONGA BOLEADA

Ball Nose Cone

Shape: L, KEL, SL



3mm shank

| Dimensions - All in mm | | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|-------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Angle | Cut 2 | Cut 6 | Cut 3 |
| 3.0 | 10.0 | 3.0 | 38.0 | Solid | 10° | L30310-2 | L30310-6 | - |
| 3.0 | 14.0 | 3.0 | 38.0 | Solid | 8° | L30312-2 | L30312-6 | L30312-3 |
| 6.0 | 12.7 | 3.0 | 38.0 | Solid | 14° | L30512-2 | L30512-6 | - |
| 6.3 | 15.8 | 3.0 | 48.0 | Brazed | 22° | L30612-2 | L30612-6 | L30612-3 |

6mm shank

| Dimensions - All in mm | | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|-------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Angle | Cut 2 | Cut 6 | Cut 3 |
| 6.0 | 18.0 | 6.0 | 50.0 | Solid | 14° | L60618-2 | L60618-6 | L60618-3 |
| 8.0 | 25.4 | 6.0 | 70.0 | Brazed | 14° | L60822-2 | L60822-6 | L60822-3 |
| 10.0 | 20.0 | 6.0 | 65.0 | Brazed | 14° | L61020-2 | L61020-6 | L61020-3 |
| 9.6 | 30.0 | 6.0 | 76.0 | Brazed | 14° | L61026-2 | L61026-6 | L61026-3 |
| 12.0 | 25.0 | 6.0 | 70.0 | Brazed | 14° | L61225-2 | L61225-6 | - |
| 12.7 | 32.0 | 6.0 | 77.0 | Brazed | 14° | L61228-2 | L61228-6 | L61228-3 |
| 16.0 | 33.0 | 6.0 | 78.0 | Brazed | 14° | L61533-2 | L61533-6 | L61533-3 |
| 19.0 | 41.0 | 6.0 | 86.0 | Brazed | 14° | L62038-2 | L62038-6 | - |

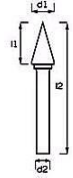
8mm shank

| Dimensions - All in mm | | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|-------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Angle | Cut 2 | Cut 6 | Cut 3 |
| 12.7 | 32.0 | 8.0 | 77.0 | Brazed | 14° | L81228-2 | L81228-6 | L81228-3 |
| 16.0 | 33.0 | 8.0 | 78.0 | Brazed | 14° | L81533-2 | L81533-6 | L81533-3 |
| 19.0 | 41.0 | 8.0 | 86.0 | Brazed | 14° | L82038-2 | L82038-6 | - |

FORMA-M - CÓNICA AGUDA

Cone

Shape: M, SKM, SM



3mm shank

| Dimensions - All in mm | | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|-------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Angle | Cut 2 | Cut 6 | Cut 3 |
| 3.0 | 8.0 | 3.0 | 38.0 | Solid | 18° | M30308-2 | M30308-6 | - |
| 3.0 | 11.0 | 3.0 | 38.0 | Solid | 14° | M30311-2 | M30311-6 | M30311-3 |
| 3.0 | 15.0 | 3.0 | 38.0 | Solid | 10° | M30315-2 | M30315-6 | - |
| 6.3 | 12.7 | 3.0 | 49.0 | Brazed | 22° | M30612-2 | M30612-6 | M30612-3 |

6mm shank

| Dimensions - All in mm | | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|-------|--------------|----------|----------|
| d1 | l1 | d2 | l2 | Type | Angle | Cut 2 | Cut 6 | Cut 3 |
| 6.0 | 12.7 | 6.0 | 50.0 | Solid | 20° | M60612-2 | M60612-6 | - |
| 6.0 | 20.0 | 6.0 | 50.0 | Solid | 14° | M60620-2 | M60620-6 | M60620-3 |
| 6.0 | 25.0 | 6.0 | 50.0 | Solid | 10° | M60625-2 | M60625-6 | - |
| 8.0 | 18.0 | 6.0 | 64.0 | Brazed | 22° | M60618-2 | M60618-6 | - |
| 9.6 | 16.0 | 6.0 | 64.0 | Brazed | 28° | M61020-2 | M61020-6 | M61020-3 |
| 12.7 | 22.0 | 6.0 | 71.0 | Brazed | 28° | M61222-2 | M61222-6 | M61222-3 |
| 16.0 | 25.0 | 6.0 | 71.0 | Brazed | 31° | M61525-2 | M61525-6 | - |

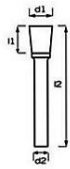
8mm shank

| Dimensions - All in mm | | | | | | Part Numbers | | |
|------------------------|------|-----|------|--------|-------|--------------|----------|-------|
| d1 | l1 | d2 | l2 | Type | Angle | Cut 2 | Cut 6 | Cut 3 |
| 12.7 | 22.0 | 8.0 | 71.0 | Brazed | 28° | M81222-2 | M81222-6 | - |
| 16.0 | 25.0 | 8.0 | 71.0 | Brazed | 31° | M81525-2 | M81525-6 | - |

FORMA-N - CÓNICA INVERTIDA

Inverted Cone

Shape: N, WKN, SN



3mm shank

Dimensions - All in mm

| d1 | l1 | d2 | l2 | Type | Angle | Cut 2 | Cut 6 |
|-----|-----|-----|------|--------|-------|------------|------------|
| 3.0 | 4.0 | 3.0 | 38.0 | Solid | 10° | N30304-2 | N30304-6 |
| 3.0 | 4.0 | 3.0 | 38.0 | Solid | 10° | N30304-2E* | N30304-6E* |
| 6.3 | 6.0 | 3.0 | 39.0 | Brazed | 12° | N30606-2 | N30606-6 |
| 6.3 | 6.4 | 3.0 | 39.0 | Brazed | 12° | N30606-2E* | N30606-6E* |

Part Numbers

| Cut 2 | Cut 6 |
|------------|------------|
| N30304-2 | N30304-6 |
| N30304-2E* | N30304-6E* |
| N30606-2 | N30606-6 |
| N30606-2E* | N30606-6E* |

* Inverted Cone with Endcut

6mm shank

Dimensions - All in mm

| d1 | l1 | d2 | l2 | Type | Angle | Cut 2 | Cut 6 |
|------|------|-----|------|--------|-------|----------|----------|
| 6.0 | 8.0 | 6.0 | 50.0 | Solid | 10° | N60606-2 | N60606-6 |
| 9.6 | 9.5 | 6.0 | 55.0 | Brazed | 16° | N61010-2 | N61010-6 |
| 12.7 | 12.7 | 6.0 | 58.0 | Brazed | 28° | N61212-2 | N61212-6 |
| 16.0 | 19.0 | 6.0 | 64.0 | Brazed | 18° | N61520-2 | N61520-6 |
| 19.0 | 16.0 | 6.0 | 61.0 | Brazed | 30° | N62015-2 | N62015-6 |

Part Numbers

| Cut 2 | Cut 6 |
|----------|----------|
| N60606-2 | N60606-6 |
| N61010-2 | N61010-6 |
| N61212-2 | N61212-6 |
| N61520-2 | N61520-6 |
| N62015-2 | N62015-6 |

8mm shank

Dimensions - All in mm

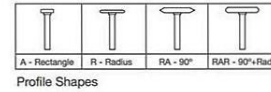
| d1 | l1 | d2 | l2 | Type | Angle | Cut 2 | Cut 6 |
|------|------|-----|------|--------|-------|----------|----------|
| 12.7 | 12.7 | 8.0 | 58.0 | Brazed | 28° | N81212-2 | N81212-6 |
| 16.0 | 19.0 | 8.0 | 64.0 | Brazed | 18° | N81520-2 | N81520-6 |
| 19.0 | 16.0 | 8.0 | 61.0 | Brazed | 30° | N82015-2 | N82015-6 |

Part Numbers

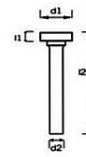
| Cut 2 | Cut 6 |
|----------|----------|
| N81212-2 | N81212-6 |
| N81520-2 | N81520-6 |
| N82015-2 | N82015-6 |

FORMA-R DISCO DE CORTE

Rim Shape



Profile Shapes



3mm shank

Dimensions - All in mm

| d1 | l1 | d2 | l2 | Type | Cut 2 |
|------|-----|-----|------|------|-----------|
| 10.0 | 1.6 | 3.0 | 34.0 | A | A3101.6-2 |

Part Numbers

6mm shank

Dimensions - All in mm

| d1 | l1 | d2 | l2 | Type | Cut 2 |
|------|-----|-----|------|------|------------|
| 12 | 2.6 | 6.0 | 48.0 | A | A6122.6-2 |
| 25.0 | 3.2 | 6.0 | 48.0 | RAR | RAR62503-2 |
| 25.0 | 5.5 | 6.0 | 50.0 | RA | RA62505-2 |
| 25.0 | 6.3 | 6.0 | 51.0 | R | R62506-2 |
| 38.0 | 6.1 | 6.0 | 51.0 | RAR | RAR63806-2 |

Part Numbers

8mm shank

Dimensions - All in mm

| d1 | l1 | d2 | l2 | Type | Cut 2 |
|------|-----|-----|------|------|------------|
| 25 | 3.2 | 8.0 | 48.0 | RAR | RAR82503-2 |
| 25.0 | 5.5 | 8.0 | 50.0 | RA | RA82505-2 |
| 25.0 | 6.3 | 8.0 | 51.0 | R | R82506-2 |
| 38.0 | 6.1 | 8.0 | 51.0 | RAR | RAR83806-2 |

Part Numbers