



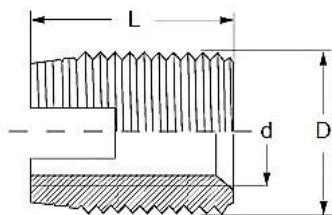
BaerFix®

SELF-CUTTING THREAD INSERTS





BaerFix® Thread Inserts with cutting slots



Case-hardened steel, zinc-plated, conform to RoHS



Stainless steel 1.4305 (AISI 303)



Brass

			Case-hardened steel, zinc-plated, conform to RoHS		Stainless steel 1.4305 (AISI 303)		Brass		
	d	D	L	No.	packing unit	No.	packing unit	No.	packing unit
M									
M 2 x 0,4	M 4,5 x 0,5		6 mm	FE02	10				
				1-FE02	100				
M 2,5 x 0,45	M 4,5 x 0,5		6 mm	FE025	10				
				1-FE025	100				
M 3 x 0,5	M 5 x 0,5		6 mm	FE03	10	FA43	10	1-FMS43	100
				1-FE03	100	1-FA43	100		
M 4 x 0,7	M 6,5 x 0,75		8 mm	FE04	10	FA44	10	1-FMS44	100
				1-FE04	100	1-FA44	100		
M 5 x 0,8	M 8 x 1,0		10 mm	FE05	10	FA45	10	1-FMS45	100
				1-FE05	100	1-FA45	100		
M 6 x 1,0	M 9 x 1,0		12 mm	FE069	10	FA469	10	1-FMS469	100
				1-FE069	100	1-FA469	100		
M 6 x 1,0	M 10 x 1,5		14 mm	FE06	10	FA46	10	1-FMS46	100
				1-FE06	100	1-FA46	100		
M 8 x 1,25	M 12 x 1,5		15 mm	FE08	10	FA48	10	1-FMS48	100
				1-FE08	100	1-FA48	100		
M 10 x 1,5	M 14 x 1,5		18 mm	FE10	10	FA410	10	1-FMS410	100
				1-FE10	100	1-FA410	100		
M 12 x 1,5	M 16 x 1,5		22 mm	FE125	5				
				1-FE125	100				
M 12 x 1,75	M 16 x 1,5		22 mm	FE12	5	FA412	10		
				1-FE12	100	1-FA412	100	1-FMS412	100
M 14 x 1,5	M 18 x 1,5		24 mm	FE145	5				
M 14 x 2,0	M 18 x 1,5		24 mm	FE14	5				
				1-FE14	50				
M 16 x 2,0	M 20 x 1,5		22 mm	FE16	5	FA416	5		
				1-FE16	50	1-FA416	50	1-FMS416	50
M 18 x 2,5	M 22 x 1,5		24 mm	FE18	50				
M 20 x 2,5	M 26 x 1,5		27 mm	FE20	5	FA420	5		
				1-FE20	50	1-FA420	50		
M 22 x 2,5	M 26 x 1,5		30 mm	FE22	50				
M 24 x 3,0	M 30 x 1,5		30 mm	FE24	5				
				1-FE24	50	1-FA424	50		
UNC									
UNC 1/4 x 20*	M 10 x 1,5		14 mm	FE74	10				
				1-FE74	100				
UNC 5/16 x 18*	M 12 x 1,5		15 mm	FE75	10				
				1-FE75	100				
UNC 3/8 x 16*	M 14 x 1,5		18 mm	FE76	5				
				1-FE76	100				
UNC 7/16 x 14*	M 16 x 1,5		22 mm	FE77	5				
				1-FE77	100				
UNC 1/2 x 13*	M 18 x 1,5		22 mm	FE78	5				
				1-FE78	100				
UNC 5/8 x 11*	M 20 x 1,5		22 mm	FE79					
UNF									
UNF 1/4 x 28*	M 10 x 1,5		14 mm	FE84	10				
				1-FE84	100				
UNF 5/16 x 24*	M 12 x 1,5		15 mm	FE85	10				
				1-FE85	100				
UNF 3/8 x 24*	M 14 x 1,5		18 mm	FE86	5				
				1-FE86	100				
UNF 7/16 x 20*	M 16 x 1,5		22 mm	FE87	5				
				1-FE87	100				
UNF 1/2 x 20*	M 18 x 1,5		22 mm	FE88	5				
				1-FE88	100				
UNF 5/8 x 18*	M 20 x 1,5		22 mm	FE89					

BaerFix® Thread Repair Kits - ECO

Drill Bit HSS

Inserting Tool with 1/4" hexagonal drive

Adapter Nut - 1/4" hexagonal drive to 10 mm hexagonal drive

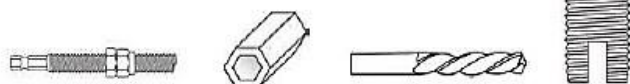
BaerFix® Thread Insert with cutting slots

Material: Case-hardened steel, zinc-plated

Instruction for use



M ISO metric thread



					No.	€
M 2 x 0,4	EBS02*		4,20 mm	5	F001	18,90
M 2,5 x 0,45	EBS025*		4,20 mm	5	F002	18,90
M 3 x 0,5	KEBW03	NUT	4,70 mm	5	F003	18,90
M 4 x 0,7	KEBW04	NUT	6,10 mm	5	F004	18,90
M 5 x 0,8	KEBW05	NUT	7,50 mm	5	F005	19,90
M 6 x 1,0	KEBW06	NUT	9,30 mm	5	F006	18,90
M 8 x 1,25	KEBW08	NUT	11,40 mm	5	F008	21,00
M 10 x 1,5	KEBW10	NUT	13,25 mm	5	F010	26,30
M 12 x 1,5	KEBW1215	NUT	15,25 mm	5	F0125	54,35
M 12 x 1,75	KEBW12	NUT	15,25 mm	5	F012	30,50
M 14 x 1,5	BEBW1415*		17,00 mm	5	F0145	58,00
M 14 x 2,0	BEBW1420*		17,00 mm	5	F014	65,40
M 16 x 2,0	EBS16**		19,00 mm	5	F016	67,50
M 18 x 2,5	EBS18**		21,00 mm	5	F018	89,70
M 20 x 2,5	EBS20**		25,00 mm	5	F020	89,70

* Inserting Tool with 12 mm hexagonal drive instead of 1/4" hexagonal drive

** with EBS-Inserting Tool instead of Inserting Tool with 1/4" hexagonal drive

BaerFix® Thread Repair Kits - PRO

Drill Bit HSS

Countersink HSS with 1/4" hexagonal drive

Inserting Tool with 1/4" hexagonal drive

Adapter Nut - 1/4" hexagonal drive to 10 mm hexagonal drive

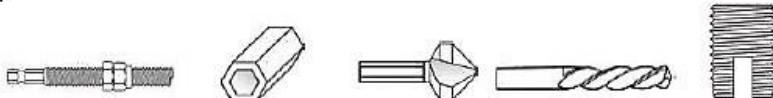
BaerFix® Thread Insert with cutting slots

Material: Case-hardened steel, zinc-plated

Instruction for use



M ISO metric thread



						No.	€
M 3 x 0,5	KEBW03	NUT	10,4 mm	4,70 mm	10	F003P	30,10
M 4 x 0,7	KEBW04	NUT	10,4 mm	6,10 mm	10	F004P	30,10
M 5 x 0,8	KEBW05	NUT	10,4 mm	7,50 mm	10	F005P	30,10
M 6 x 1,0	KEBW06	NUT	10,4 mm	9,30 mm	10	F006P	30,10
M 8 x 1,25	KEBW08	NUT	16,5 mm	11,40 mm	10	F008P	34,30
M 10 x 1,5	KEBW10	NUT	16,5 mm	13,25 mm	10	F010P	41,00
M 12 x 1,75	KEBW12	NUT	16,5 mm	15,25 mm	10	F012P	47,50

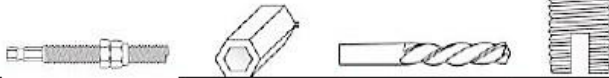


BaerFix® Thread Repair Kits

Drill Bit HSS
 Inserting Tool with 1/4" hexagonal drive
 Adapter Nut - 1/4" hexagonal drive to 10 mm hexagonal drive
 BaerFix® Thread Insert with cutting slots
 Material: Case-hardened steel, zinc-plated
 Instruction for use



UNC Unified National Coarse Thread Series ANSI B1,1



					No.	€
UNC 1/4 x 20	KEBW21	NUT	9,30 mm	5	FC001	48,40
UNC 5/16 x 18	KEBW22	NUT	11,40 mm	5	FC002	53,20
UNC 3/8 x 16	KEBW23	NUT	13,25 mm	5	FC003	69,50
UNC 7/16 x 14	KEBW24	NUT	15,25 mm	5	FC004	94,80
UNC 1/2 x 13	BEBW25*		17,00 mm	5	FC005	105,40

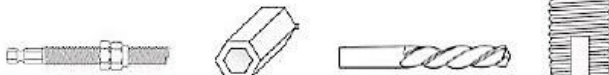
* Inserting Tool with 10 mm hexagonal drive instead of 1/4" hexagonal drive

BaerFix® Thread Repair Kits

Drill Bit HSS
 Inserting Tool with 1/4" hexagonal drive
 Adapter Nut - 1/4" hexagonal drive to 10 mm hexagonal drive
 BaerFix® Thread Insert with cutting slots
 Material: Case-hardened steel, zinc-plated
 Instruction for use



UNF Unified National Fine Thread Series ANSI B1,1

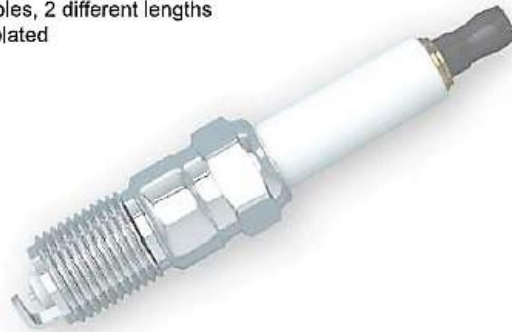


					No.	€
UNF 1/4 x 28	KEBW31	NUT	9,30 mm	5	FF001	48,40
UNF 5/16 x 24	KEBW32	NUT	11,40 mm	5	FF002	122,30
UNF 3/8 x 24	KEBW33	NUT	13,25 mm	5	FF003	63,20
UNF 7/16 x 20	KEBW34	NUT	15,25 mm	5	FF004	69,50
UNF 1/2 x 20	BEBW35*		17,00 mm	5	FF005	105,40

* Inserting Tool with 10 mm hexagonal drive instead of 1/4" hexagonal drive

BaerFix® Thread Repair Kits for Spark Plug

Drill Bit with reduced shank (13 mm) HSS
 Inserting Tool with hexagonal drive
 BaerFix® Thread Insert with cutting holes, 2 different lengths
 Material: Case-hardened steel, zinc-plated
 Instruction for use



					No.	€
M 10 x 1,0	ZEBW10	12,40	8 mm 2	13 mm 2	F1010	52,50
M 12 x 1,25	ZEBW12	14,50	10 mm 2	14 mm 2	F12125	52,50
M 14 x 1,25	ZBEBW14	17,00	9 mm 2	15 mm 2	F14125	52,50



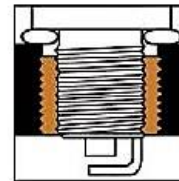
1. Drilling



2. Screwing a BaerFix® Insert on the inserting tool



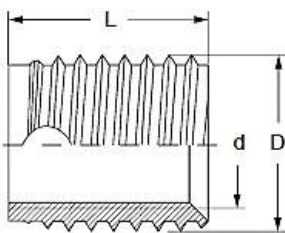
3. Installing the insert




4. Unlocking the counternut and screwing off the inserting tool

BaerFix® Thread Inserts with cutting holes for spark plug

Material
 Case-hardened steel, zinc-plated



d	D	L		No.	packin unit	€ pro VPE
M 10 x 1,0	special size	8 mm	12,4 mm	FE101008	5	13,50
M 10 x 1,0	special size	13 mm	12,4 mm	FE101013	5	13,50
M 12 x 1,25	special size	10 mm	14,5 mm	FE121210	5	13,50
M 12 x 1,25	special size	14 mm	14,5 mm	FE121214	5	13,50
M 14 x 1,25	M 17,7 x 1,25	9 mm	17,0 mm	FE141259	5	21,10
M 14 x 1,25	M 17,7 x 1,25	15 mm	17,0 mm	FE141251	5	26,45

BaerFix® Thread Repair Workshop Kits - ECO

Drill Bit HSS

Inserting Tool with 1/4" hexagonal drive

Adapter Nut - 1/4" hexagonal drive to 10 mm hexagonal drive





BaerFix® Thread Insert with cutting slots

Material: Case-hardened steel, zinc-plated





Instruction for use







M 3 - M 12

					No.	€
M 3 x 0,5	KEBW03	NUT	4,70 mm	5	F312	156,40
M 4 x 0,7	KEBW04		6,10 mm	5		
M 5 x 0,8	KEBW05		7,50 mm	5		
M 6 x 1,0	KEBW06		9,30 mm	5		
M 8 x 1,25	KEBW08		11,40 mm	5		
M 10 x 1,5	KEBW10		13,25 mm	5		
M 12 x 1,75	KEBW12	15,25 mm	5			

M 5 - M 12

					No.	€
M 5 x 0,8	KEBW05	NUT	7,50 mm	5	F512	104,00
M 6 x 1,0	KEBW06		9,30 mm	5		
M 8 x 1,25	KEBW08		11,40 mm	5		
M 10 x 1,5	KEBW10		13,25 mm	5		
M 12 x 1,75	KEBW12		15,25 mm	5		

M 3 - M 10

					No.	€
M 3 x 0,5	KEBW03	NUT	4,70 mm	5	F310	103,90
M 4 x 0,7	KEBW04		6,10 mm	5		
M 5 x 0,8	KEBW05		7,50 mm	5		
M 6 x 1,0	KEBW06		9,30 mm	5		
M 8 x 1,25	KEBW08		11,40 mm	5		
M 10 x 1,5	KEBW10		13,25 mm	5		



BaerFix® Thread Repair Workshop Kits - ECO

Drill Bit HSS

Inserting Tool with 1/4" hexagonal drive

Adapter Nut - 1/4" hexagonal drive to 10 mm hexagonal drive

BaerFix® Thread Insert with cutting slots

Material: Case-hardened steel, zinc-plated

Instruction for use



UNC 1/4 - UNC 1/2

					No.	€
UNC 1/4 x 20	KEBW21	NUT	9,30 mm	5	FC300	461,00
UNC 5/16 x 18	KEBW22		11,40 mm	5		
UNC 3/8 x 16	KEBW23		13,25 mm	5		
UNC 7/16 x 14	KEBW24		15,25 mm	5		
UNC 1/2 x 13	BEBW25*		17,00 mm	5		

* Inserting Tool with 10 mm hexagonal drive instead of 1/4" hexagonal drive

UNF 1/4 - UNF 1/2

					No.	€
UNF 1/4 x 28	KEBW31	NUT	9,30 mm	5	FF300	503,00
UNF 5/16 x 24	KEBW32		11,40 mm	5		
UNF 3/8 x 24	KEBW33		13,25 mm	5		
UNF 7/16 x 20	KEBW34		15,25 mm	5		
UNF 1/2 x 20	BEBW35*		17,00 mm	5		

* Inserting Tool with 10 mm hexagonal drive instead of 1/4" hexagonal drive

BaerFix® Thread Repair Workshop Kits - PRO

Drill Bit HSS

Countersink HSS with 1/4" hexagonal drive

Inserting Tool with 1/4" hexagonal drive

Adapter Nut - 1/4" hexagonal drive to 10 mm hexagonal drive



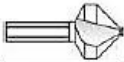


BaerFix® Thread Insert with cutting slots

Material: Case-hardened steel, zinc-plated



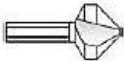


Instruction for use





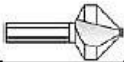


M 3 - M 12

							No.	€
M 3 x 0,5	KEBW03	NUT	10,4 mm	16,5 mm	4,70 mm	10	F312P	199,40
M 4 x 0,7	KEBW04				6,10 mm	10		
M 5 x 0,8	KEBW05				7,50 mm	10		
M 6 x 1,0	KEBW06				9,30 mm	10		
M 8 x 1,25	KEBW08				11,40 mm	10		
M 10 x 1,5	KEBW10				13,25 mm	10		
M 12 x 1,75	KEBW12	15,25 mm	10					

M 5 - M 12

							No.	€
M 5 x 0,8	KEBW05	NUT	10,4 mm	16,5 mm	7,50 mm	10	F512P	146,90
M 6 x 1,0	KEBW06				9,30 mm	10		
M 8 x 1,25	KEBW08				11,40 mm	10		
M 10 x 1,5	KEBW10				13,25 mm	10		
M 12 x 1,75	KEBW12				15,25 mm	10		

M 3 - M 10

							No.	€
M 3 x 0,5	KEBW03	NUT	10,4 mm	16,5 mm	4,70 mm	10	F310P	146,90
M 4 x 0,7	KEBW04				6,10 mm	10		
M 5 x 0,8	KEBW05				7,50 mm	10		
M 6 x 1,0	KEBW06				9,30 mm	10		
M 8 x 1,25	KEBW08				11,40 mm	10		
M 10 x 1,5	KEBW10				13,25 mm	10		