

GUMASTER - Ferramentas e Técnicas Inovadoras, Lda

Ferramentas Energeticamente Ecológicas em todos os sentidos **GRAMINHOS HEIGHT GAUGES**

■ On/off switch. Reset. ■ Hold function ■ Locking screw

Pag. 2G01 2022

Digital height and scribing gauges

- Measuring range: 0 1000 mm. Resolution: 0.01 mm.
- mm/inch conversion.
 ABS/INC switchable.
 On/off switch.
 Reset.

- Reset.
 Hold function.
 Fine adjustment.
 Delivery incl. scriber.
 Power supply: 1 battery type V357.



Item No.	Measuring range/mm	Accuracy mm
906.267	0- 200	±0.03
906.268	0- 300	± 0.04
909.244	0- 500	±0.05
909.245	0- 600	± 0.07
909.246	0-1000	± 0.07
Option:		
936 535	Spara battany	

From measuring range 500 mm:

- Tolerance function.Preset.
- Measuring range: 0-600 mm.
 Resolution: 0.01 mm.
 Handwheel drive for easy head displacement.
 Interchangeable scriber, intake 9 x 9 mm.
 ABS/INC switchable.
 Digimatic data output.
 On/off switch









Delivery incl. scriber, dial indicator holder, Digimatic data cable and AC adapter. Power supply: 1 battery type CR2032 or

AC adapter.



Absolute digital height and scribing gauges

Digital height and scribing gauges with an absolute measuring system.

Item No.	Measuring range/mm	Accuracy mm
910.096	0-300	0.03
910.097	0-600	0.05
With Bluet	ooth:	
910.098	0-300	0.03

0	 necessor.
	ons:

Spare battery
USB interface
Footswitch for USB interface
Wireless USB receiver
Wireless sender 495.157 909.686 909.687 910.038

910.039

906.256 Scriber

Special digital height and scribing gauges

The dual display model shows the measuring value on the displays on both sides of the instrument, ideal for left handed use. The magnetic base model is made primarily of plastic, which makes it very light and easy to handle. Due to the magnets in the flat plastic base the instrument can also be placed on magnetic surfaces at an angle.

Schut

- Measuring range: 0-150 mm.
 Resolution: 0.01 mm.
- mm/inch conversion.
- On/off switch.
- Delivery incl. scriber.

Double display (906.223).
Magnetic base (906,226).

Item No.	Accuracy/mm
906.225	±0.03
906.226	±0.4
Options:	
836.535	Spare battery type V3
495.157	Spare battery type CF
906.344	Scriber for 906.225
906.354	Scriber for 906,226

■ Power supply: 906.225: 1 battery type V357, 906.226: 1 battery type CR2032.

909.244



Digital height and scribing gauge with dial indicator holder

Solid and stable instrument with integrated dial indicator holder and stainless measuring table.

Schut

- Measuring range: 0-500 mm.
- Resolution: 0.01 mm
- mm/inch conversion.
 ABS/INC switchable.
- On/off switch.Preset.
- Reset.Hold function.
- Tolerance function.
- Fine adjustment.
 Intake scriber: 8 x 6 mm.
- Delivery incl. scriber.

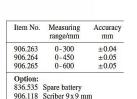
Item No.	Measuring range/mm	Accuracy mm
906.115	0-200	±0.04
906.116	0-300	± 0.04
906.117	0-500	± 0.06



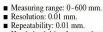
- Dial gauge clamping shaft 8 mm.
 Measuring table: 906.115/116: 80 x 80 mm,
 906.117: 110 x 100 mm.

■ Power supply: 1 battery type V357.



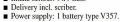


Digital double columns height and scribing gauges This is a very stable digital height gauge because of its twin guide system. The measuring unit moves over two independent columns with high precision toothed racks, which generates an accurate measurement.



- Handwheel drive for easy head displacement.
 mm/inch conversion.
 ABS/INC switchable.

- On/off switch.Reset/preset.
- Intake scriber: 9x9 mm.



Schut



Mitutoyo digital height and scribing gauges

Ergonomically designed height gauge with data output and a useful hand wheel for both fast and

- Measuring range: 0-1000 mm.
- Resolution: 0.005/0.01 mm.
- Accuracy: refer to table.
 ABS/INC switchable.
 Digimatic data output.
- On/off switch.
- Reset/preset.
 Hold function.
- Max. measuring speed: 500 mm/s.
 Reversible measuring direction.

- Fast and fine adjustment.
 Interchangeable scriber, intake 9 x 9 mm.
- Delivery incl. cover and scriber.Conforms to factory standard.
- Power supply: 1 battery type CR2032.



With a connection for a probe

Item No.	Measuring range/mm	Resolution mm	Accuracy mm
192.663	0 - 300	0.005/0.01	±0.02
192.664	0- 600	0.005/0.01	±0.04
192.665	0 - 1000	0.005/0.01	±0.06

Options: 495.157 Spare battery 905.201 Scriber 107.002 Scriber holder

192.007 Electronic probe

192.005 Scribing probe

Without connection for a probe

Item No.	Measuring range/mm	Resolution mm	Accuracy mm
192.613	0- 300	0.005/0.01	±0.02
192.614	0- 600	0.005/0.01	±0.05
192.615	0-1000	0.005/0.01	±0.07

Options: 495.157 Spare battery 107.001 Scriber 9 x 9 mm

107.002 Scriber holder



Mitutoyo Absolute Digimatic height gauges

Ergonomically shaped Mitutoyo Absolute Digimatic HDS digital height gauge with data output. Ergonomically shaped Mitutoyo Absolute Digimatic HDS digital neight gauge with data output. The newly designed base enables easy displacement across a surface plate and provides optimal grip and control. With useful hand wheel this height gauge is just as easy to use as the popular 2-column height gauges. Equipped with locking lever, ideal for use as scribing gauge. The unique Absolute measuring system prevents inaccuracy because of an incorrect zero position. The setting of origin remains as the absolute zero position until the battery has to be changed.

Schut

- Measuring range: 0 600 mm.
 Resolution: 0.01 mm.
 ABS/INC switchable.
 Digimatic data output.

- On/off switch. Reset/preset.
- Hold function.
- Max. measuring speed: any.
 Interchangeable scriber, intake 9 x 9 mm.
- Delivery incl. scriber. Weight: 4.6 and 6.4 kg resp.
- Conforms to factory standard.
 Power supply: 1 battery type V357.

Data cables Digimatic, USB Input Tool Direct, U-WAVE



Item No.	Measuring range/mm	Accuracy mm
570.302	0-300	±0.03
570.304	0-600	±0.05

836.535 Spare battery 107.001 Scriber 9 x 9 mr 953,638 Holder for 900,321, clamping shaft ø6 mm 900.321 Universal clamp for ø4 mm, ø8 mm, dovetail



Height and scribing gauges with dial and counter

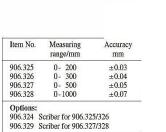
- Measuring range: 0-1000 mm.
- Graduation dial indicator: 0.01 mm.
 Resolution counter: 1 mm.
- 1 pointer revolution = 1 mm.
- Rotatable dial. Double counter, one indicator in plus direction and one in minus direction.
- Zero setting possible at any height.
 Intake scriber: 9 x 9 mm.

Item No.	Measuring	Accuracy
	range/mm	mm
906.250	0- 300	±0.04
906.251	0-450	± 0.05
906.252	0- 600	± 0.05
906.253	0-800	± 0.06
906.254	0-1000	± 0.07



Height and scribing gauges

- Measuring range: 0-1000 mm.
- Vernier: 0.02 mm.Fine adjustment.
- Delivery incl. scriber. From 500 mm with fixed scriber.
- No-glare chrome finished scale and vernier.



Height and scribing gauges with magnifier To minimize the possibility of reading errors these height gauges are

equipped with a magnifier. The magnifier can be adjusted in height, so that it

can always be positioned correctly with regard to the vernier.



Height and scribing gauges with dial

These height gauges are equipped with a rack, as used for dial calipers.

- Measuring range: 0-300 mm.Graduation: 0.02 mm.
- 1 pointer revolution = 2 mm.■ Rotatable dial.
- Fine adjustment.
- Delivery in a case with a scriber.

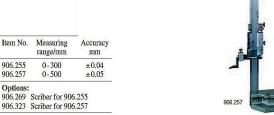


Item No.	Measuring range/mm	Accuracy mm
906.260	0-150	±0.03
906.261	0-200	± 0.03
906.262	0-300	±0.04

■ Measuring range: 0-500 mm. ■ Vernier: 0.02 mm. ■ Ruler adjustable in height. ■ Fine adjustment.

■ Intake scriber: 9x9 mm. ■ Delivery incl. scriber.

Item No.	Measuring range/mm	Accuracy mm
906.255	0-300	±0.04
906.257	0-500	±0.05



Mitutoyo CNC height gauges Linear Height LH-600 E/EG

The integration of CNC technology in this height gauge enables fully automated measurements with a fixed measuring speed and measuring force. This ensures the best possible accuracy and repeatability. An air-bearing of the base (with built-in compressor) allows almost feather-light movement on a

surface plate. Equipped with the unique "semi-floating", ideal for scanning purposes, for example to find a maximum value.

The control panel is an illuminated graphical 5.7" TFT LCD color display with alphanumeric keys and a parallel printer port. The Linear Height has 21 (measuring) functions, motorized probe memory space for 50 programs and 60 000 measurements which can can be statistically

processed. The most occurring measurements can be done by pressing a button.

A special and fully automated measuring program for squareness checks is included. By connecting an external Digimatic dial indicator, both squareness and position can be measured at the same time.

- Excellent accuracy and a special measuring system with a 0.1 µm resolution.
- Automatic repeat of measuring programs saved with the learning function.
 Direct display of Go/NoGo tolerance judge-
- ment after every measurement.
- Data entry from a Digimatic instrument.
 Total freedom of movement due to the built-in
- battery and compressor.

 Easy operation because of the very low
- Clear and conveniently laid out graphical color display with numeric and alphanumeric keys.
- Intern memory for measurement values and measuring programs; optional external data storage with a USB stick.

 Direct printing of measurement values on an
- external printer.
- Delivery with an inspection report.

Item No. Type	Price EUR
518.351 LH-600 E	
518.352 LH-600 EG	

LH-600 standard accessories

The Mitutoyo Linear Height is standard supplied with:

- probe holder including excentric ball probe ø5 mm,

 – block for probe diameter calibration,
- rechargeable Ni-MH battery,
 control panel 1D/2D,
- AC adapter.



Mitutoyo height gauges QM-Height 350/600

The Mitutoyo QM-Height height gauge, equipped with the highly accurate Absolute linear encoder, delivers mature performance in combination with affordability. The high accuracy, repeatability and perpendicularity make the QM-Height very suitable to satisfy your most critical measurement needs. Yet the lightweight, compact design and the simplicity of the controls make this a user-friendly and

ret the lightweight, compact design and the simplicity of the controls make this a user-friendity and flexible height gauge, suitable for use in both cleanroom and workshop. All measuring functions can be started by pressing just one button.

The QM-Height is equipped with many advanced measuring functions for measuring height, inside and outside diameters, min/max values and center distances. It is also equipped with a scanfunction, data-output, measuring memory and a GoV/NoG to legrance judgement, making human interpretation errors almost impossible. The QM-Height is available in two measuring ranges and Mitutoyo offers a wide range of accessories. See for all accessories "Mitutoyo LH-600 / QM-Height accessories".

- Measuring range: 0-600 mm. Resolution: 0.001/0.005 mm.
- Accuracy: $\pm (2.4 + 2.1 L/600) \, \mu \text{m} \, (L \text{ in mm}).$ Repeatability: 0.0018 mm.
- USB and Digimatic data output.
 Direct Go/NoGo tolerance judgement by LEDs
- after every measurement (also on display).

 An air-bearing of the base (with built-in compressor) allows almost feather-light movement on a surface plate.
- Measuring force: 1.5 ± 0.5 N.
 Operating temperature: 0 to 40°C.
- Adjustable tolerance limits.
- Weight: 518.230: 25 kg, 518.232: 26 kg, 518.234: 29 kg, 518.236: 30 kg.

Data cables Digimatic, USB Input Tool Direct, U-WAVE available on request.

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AC adapter

Delivery with an inspection report.
 Power supply: 4 batteries type AA or optional



Item No.	Measuring range/mm	Squareness µm	Price EUR
Without a	air floating:		
518.230	0-350	7	
518.232	0-600	12	
With air t	floating:		
518.234	0-350	7	
518.236	0-600	12	

0345 / 0347 DIGI-MET® Height and scribing gauges

Options:

106.180 AC adapter

495.111 Spare battery (4 needed)

Standard accessories:

- auxiliary grip,
 block for probe diameter calibration,

11

- probe holder including excentric ball
- probe ø5 mm, 4 batteries.

0345 / 0347 Analogue height and scribing gauges



Delivery

- With exchangeable scriber, carbide tipped, 75 mm
- Measuring beam is made from stainless steel Vernier and scale are satin chrome finished
 Parallax-free reading

- Parallax-rree reaumy
 Setting screw
 Fine adjustment
 Accurate fine adjustment
 on gear rack and setting
 wheel with pinion
 Steel base with dirt groo-
- ves
 Scribing possible from
- Factory standard



* 5	Measuring range	Reading	Base dimensions	Rail cross-section	Order no.	
	mm	mm	mm	mm		
With fine	adjustment					
	0 - 300	0.02	145 x 90 x 44	30 x 12	0345 522	
	0 - 600	0.02	189 x 118 x 44	30 x 12	0345 530	
	0 - 1000	0.02	228 x 124 x 44	30 x 12	0345 534	
With pinio	in					
	0 - 300	0.02	145 x 90 x 44	30 x 12	0347 522	
	0 - 600	0.02	189 x 118 x 44	30 x 12	0347 530	
	0 - 1000	0.02	228 x 124 x 44	30 x 12	0347 534	

0345 Replacement scribers for 0345 / 0347







Delivery
With interchangeable scribing jaws, carbide tipped, 75 mm

M	%	Measuring range		Rea	eding	Base dimensions	Rail cross-section	Order no.
			mm	inch	mm	inch	mm	mm
Wil	h fine	adjustment						
		0 - 300	0 - 12	0.01	.0005	145 x 90 x 44	30 x 12	0345 722
		0 - 600	0 - 24	0.01	.0005	189 x 118 x 44	30 x 12	0345 730
		0 - 1000	0 - 39	0.01	.0005	228 x 124 x 44	30 x 12	0345 734
Wit	th pini	ion						
		0 - 300	0 - 12	0.01	.0005	145 x 90 x 44	30 x 12	0347 722
		0 - 600	0 - 24	0.01	.0005	189 x 118 x 44	30 x 12	0347 730
		0 - 1000	0 - 39	0.01	.0005	228 x 124 x 44	30 x 12	0347 734
						Accessories		Order no.
			Battery, 3V-Lithium, CR 2032					0220 704
						Data cable Proxi	mity to USB	1998 760

0345 Replacement scribers for 0345 / 0347

OUTROS GRAMINHOS – OUTRAS MARCAS – FAVOR CONSULTAR