

## ${ m GUMASTER}$ – Ferramentas e Técnicas Inovadoras, Lda

Ferramentas Energeticamente Ecológicas em todos os sentidos
ESPESSIMETROS DE CORROSÃO ESPESSURAS TINTA

Pag. 2M11 2021

MEDIDOR DIGITAL DE ESPESSURAS PARA VARIOS MATERIAIS ULTRASONICO

## Digital thickness gauges

This thickness gauge measures in a non-destructive way the thickness and speed of sound from several materials according to the ultrasonic measuring principle. The Echo-Echo model is capable of measuring the material thickness even through coatings.

A thickness gauge with glass fiber / composite probe is available for measuring glass fiber parts. For example thicknesses of parts of cars, boats, airplanes and medical devices can be measured ultrasonically.

- Measuring range: 0.65 300 mm.
- Resolution: 0.1 mm or 0.01 mm.
- Accuracy (H = measured value):  $0.65 - 9.99 \text{ mm}: \pm 0.04 \text{ mm},$   $10.00 - 99.99 \text{ mm}: \pm (0.1\% \text{H} + 0.04 \text{ mm}),$  $100.0 - 400.0 \text{ mm}: \pm 0.3\% \text{H}.$
- Measuring frequency: 5 MHz (standard probe).
- 9 preset materials (aluminum, titanium, steel, stainless steel, glass, copper, cast iron, brass and polystyrene) and one configurable speed of sound.
- mm/inch conversion.
- LCD display with backlight.
- On/off/reset switch.
- Automatic switch-off.
- Calibration standard on side of basic instrument.
- Operating temperature: -20 to 50°C.
- Dimensions: 116 x 64 x 27 mm (910.334: 133 x 75 x 29 mm).
- Weight basic instrument: 220 g (910.334: 260 g).
- Delivered in a plastic carrying case with a manufacturer measuring report and standard probe.
- Delivery including contact fluid.
- Power supply: 2 batteries type AAA (2x AA for 910.334).



# Digital thickness gauges (continued)

### Standard model

- Measuring range: 0.8-300 mm (standard probe).
- Delivery including standard probe (909.570).

### Echo-Echo model

Echo-Echo mode is only available with the standard probe, 909.575.

- Measuring range:
  - normal mode: 1.44-200 mm (standard probe), Echo-Echo mode: 3-25 mm (standard probe).
- Maximum coating thickness: 1 mm.
- Delivery including standard probe (909.575).

## Models with USB output only

- Tolerance settings with alarm function.
- Memory for 5000 measurements.
- Delivery including USB cable.

## Glass fiber/composite model

- Measuring range: 3-200 mm, glass fiber/composite: 5-40 mm (standard probe).
- Delivery including standard probe (910.335).





## Item No. Description

#### Thickness gauges:

909.566 Without USB data output 909.567 With USB data output

## Echo-Echo model:

909.568 Without USB data output 909.569 With USB data output

## Glass fiber/composite model:

910.334 With USB data output

#### **Options:**

497.914 Spare battery type AAA (2 needed)

495.111 Spare battery type AA (2 needed)

909.576 Contact fluid (approx. 75 ml)

909.398 Test block for calibration

## Test block for calibration (909.398)

For the inspection and calibration of digital thickness gauges.

■ Heights: 2.5-25 mm, incr. 2.5 mm.

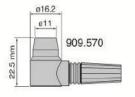
■ Tolerance: 0.1 mm (flatness: ±0.05 mm).

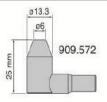
■ Material: steel.

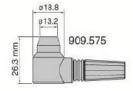


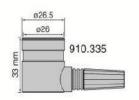
## **Optional probes**

Item No.	Mode	Measuring range/mm	Measuring frequency MHz	Minimum tube diameter/mm
909.570	Normal	0.8 - 300	5	ø 20 x 1.2
909.572	Normal	0.65 - 20	10	ø10 x 4.0
For Ech	o-Echo model and	glass fiber/composite	model:	
909.575	Normal	1.44-200	5	ø25 x 3
	Echo-Echo	3.0 - 25	5	
For glass	s fiber/composite n	nodel only:		
910.335			1	
910.335	Normal	3 - 200	1	









# Digital thickness gauge

This thickness gauge measures non-destructively the thickness and speed of sound from several materials according to the ultrasonic measuring principle (as illustrated).

- Measuring principle: ultrasonic.
- Measuring range for steel: 1.2-200 mm.
- Resolution: 0.1 mm.
- Accuracy: ±(0.5%H+0.1 mm) (H = measured value).
- Measuring frequency: 5 MHz.
- Speed of sound: 1000-9000 m/s.
- mm/inch conversion.
- RS232C data output.
- On/off switch.
- Automatic switch-off.
- 11 presets for the speed of sound of various materials (cd01-cd11) and one configurable speed of sound (cd12).

- Calibration standard on side of basic instrument.
- Operating temperature: 0 to 50°C.
- Admissible relative humidity: <80%.
- Dimensions: 120 x 60 x 30 mm.
- Weight basic instrument: 260 g.
- Power supply: 4 batteries type AAA.

## Test block for calibration (909,398)

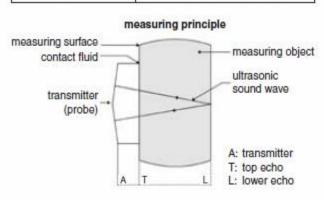
For the inspection and calibration of digital thickness gauges.

- Heights: 2.5 25 mm, incr. 2.5 mm.
- Tolerance: 0.1 mm (flatness: ±0.05 mm).
- Material: steel.





Preset code	Material
cd01	steel
cd02	cast iron
cd03	aluminum
cd04	copper (red copper)
cd05	brass
cd06	zinc
cd07	quartz glass
cd08	polyethylene
cd09	PVC
cd10	gray cast iron
cd11	nodular/ductile cast iron





#### Delivery including:

- small, rectangular probe (measuring face ø 10 mm),
- contact fluid,
- manual.
- 4 batteries.



Item No.	Description	Price
909.139	Thickness gauge	
Options	E	
497.914	Spare battery (4 needed)	
	RS232C cable and	
	software	
906.805	Contact fluid	
909.398	Test block for calibration	



# Digital coating thickness gauges

Measurements of coating thickness of paint, coating, foil etc. (non-magnetic layers) on a magnetic (ferro) and/or non-magnetic (non-ferro) metal substrate. Available with integrated or external sensor, in single or combined (automatically selecting magnetic/non-magnetic) model. Furthermore there is a one-button model, specifically designed for the automobile industry.

 Measuring principles: magnetic induction (ferro) and eddy current (non-ferro).

■ Measuring range: 0-1250 µm.

Resolution: 0.1 μm (<100 μm),</li>

1 µm (≥100 µm).

■ Accuracy: ±3%H or 3 µm (H = measured value).

um/mil conversion.

RS232C data output.

Automatic switch-off.

■ Minimum measuring area: 6 x 6 mm.

Minimum substrate thickness: 0.3 mm.

Minimum object radius:

ferro: 1.5 mm (convex), 25 mm (concave), non-ferro: 3 mm (convex), 50 mm (concave).

■ Dimensions: 131 x 65 x 28 mm.

Delivery in a case with reference standards.

Power supply: 4 batteries type AAA.



909.072





Item No. Type/description

#### With integrated sensor:

909,060 Ferro

909.069 Non-ferro

909.070 Non-ferro and ferro

#### With external sensor:

909.061 Ferro

909.071 Non-ferro

909.072 Non-ferro and ferro

## One-button model:

909.062 Non-ferro and ferro

#### Options:

497.914 Spare battery (4 needed)

909.073 RS232C cable and software



## Digital coating thickness gauge

Measurements of coating thickness of paint, coating, foil etc. (non-magnetic layers) on a magnetic (ferro) and non-magnetic (non-ferro) metal substrate.

- Measuring principles: magnetic induction (ferro) and eddy current (non-ferro).
- Measuring range: 0-1300 µm.
- Resolution: 1 μm ( 0- 999 μm), 0.01 mm (1000-1300 μm).
- Accuracy: ±(3%+2 µm).
- Statistics: number of measurements, mean, minimum, maximum and standard deviation.
- µm/mil/mm conversion.
- USB data output.
- Illuminated LED display.
- On/off switch.
- Automatic switch-off.
- Minimum measuring area: ø6 mm.
- Minimum substrate thickness: ferro: 0.5 mm, non-ferro: 0.3 mm.

- Minimum object radius:
   1.5 mm (convex), 25 mm (concave).
- Maximum measuring frequency: 2 times per second.
- Adjustable tolerance limits (alarm signal on display and acoustic).
- Operating temperature: 0 to 40°C.
- Admissible relative humidity: 20-90%.
- Dimensions: 110 x 53 x 24 mm.
- Weight: 92 g.
- Delivery in a case with USB cable, software, ferro and non-ferro base plate, reference standards and an inspection report.
- Power supply: 2 batteries type AAA.











Item No.	Description	Price EUR	
909.116	Coating thickness	gauge	

### Option:

497.914 Spare battery (2 needed)