# GUMASTER – Ferramentas e Técnicas Inovadoras, Lda

Pag. **2PP1** 2021

# Ferramentas Energeticamente Ecológicas em todos os sentidos **PAQUIMETROS DE PROFUNDIDADE**

# **Depth calipers**

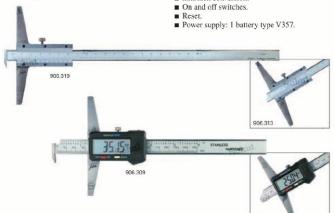
- Measuring range: 0 500 mm.
- Analog: vernier 0.02 mm, digital: resolution 0.01 mm.
   With or without hook (8 x 3 mm, lx w).
- Locking screw.

#### Analog

- Stainless steel construction No-glare chrome finished scale and vernier.

#### Digital

mm/inch conversion.



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#### Analog

Item No.	Measuring range/mm	Base length/mm	
Without I	hook:		
906.314	0-150	100	
906.313	0-200	100	
906.315	0-300	100	
906.317	0-500	100	
With hoo	k:		
906.318	0-150	100	
906.319	0-200	100	
906.321	0-300	100	
906.322	0-500	100	

#### Digital

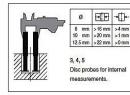
Item No.	Measuring range/mm	Base length/mm
Without l	nook:	
907.886	0 - 150	100
907.887	0 - 200	100
907.888	0 - 300	100
907.898	0 - 500	100
With hoo	k:	
906.309	0 - 150	100
906.310	0-200	100
906.311	0 - 300	100
906.312	0 - 500	100
Option:		
836 535	Spare battery	

# Prope set for callpers

This probe set enlarges the possibilities of a regular caliper. Probe holders are slid on the measuring jaw of the caliper. The different probes can be screwed onto them. The probe set makes it possible to execute measurements which are not possible with a regular caliper, such as measuring internal grooves and center distances

- Maximum jaw thickness: 3.2 mm.
   Delivery in a wooden case.







Conical probes (9 mm) for measuring cente distances of two equal



Conical probes (12.5 mm) for measuring cente distances of two equal

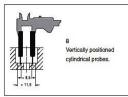


- ø6 mm. pair of disc probes
   ø 10 mm,
- 5 pair of disc probes
- ø 12.5 mm, 6 pair of cone probes
- ø9 mm, 60°, Ø pair of cone probes
- ø 12.5 mm, 60°, ® pair of cylindrical probes ø 1.5 x 9 mm,
- hexagon key.

Item No. Description 909.655 Probe set for calipers



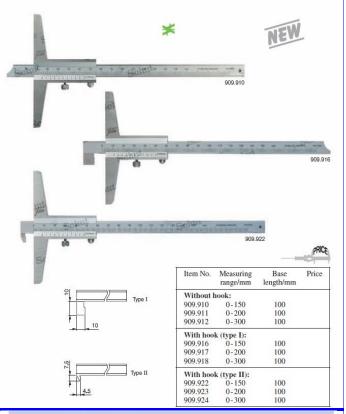
Horizontally positioned cylindrical probes for measuring internal grooves > 45 mm



### Depth calipers

Depth calipers with or without hook.

- Measuring range: 0-300 mm. ■ Vernier: 0.05 mm
- No-glare chrome finished scale and vernier.
- Stainless steel construction.
- DIN 862.
- Larger measuring ranges available on request.



### Caliper inspection set

For checking the accuracy of DIN 862 calipers. The set consists of three special steel gauge blocks (30 mm, 41.3 mm and 131.4 mm, ISO 3650 class 1), two steel setting rings (ø4 mm and ø25 mm) and a pair of gloves.

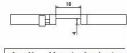




# Depth measuring base for calipers

Universal depth measuring base for stable and accurate depth measurements. Suitable for most of the calipers with a depth rod and a measuring range up to 200 mm. For more information please contact our sales department.





Measuring face lxw/mm Item No.

# Depth measuring bases for calipers

Universal depth measuring bases for stable and accurate depth measurements. Suitable for most of the calipers with a depth rod and a measuring range up to 200 mm. For more information please contact our sales department.



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Item No.	Measuring face lxw/mm	Height h/mm	
909.386	80 x 8	20	
909.387	100 x 8	24	

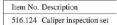
### Mitutoyo caliper inspection set

For checking the accuracy of DIN 862

calipers.

The set consists of three special steel gauge blocks (30 mm, 41.3 mm and 131.4 mm, ISO 3650 class 1), two steel setting rings (ø4 mm and ø25 mm) and a pair of gloves.

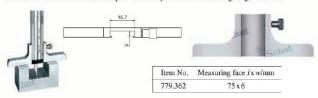
■ Delivery in a case with a manufacturer's certificate for the gauge blocks.





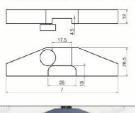
# TESA depth measuring base for calipers

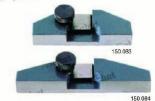
Suitable for most of the TESA calipers with a depth rod and measuring range 150 mm.



#### Mitutoyo depth measuring bases for calipers

Universal depth measuring bases for stable and accurate depth measurements. Suitable for most of the calipers with a depth rod and a measuring range up to 200 mm.





hat sehat	Item No.	Measuring face /x w/mm
Jane .	150.083	75 x 12
The state of the s	150.084	100 x 12

### Soft cases for calipers

Protect calipers during transport and storage.

For regular shaped calipers (analog, digital and dial type).



■ Made of synthetic leather.

Item No.	For meas, range/mm
909.494	100
909.495	150
909.496	160
909.497	200
909,498	300

#### Digital protractor

Compact digital protractor to attach to a caliper or height gauge.

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- Measuring range: 180°.
   Resolution: 0.01° or 1'.

- Accuracy: ±5'.
  Digimatic data output.
  On/off switch.
- Automatic switch-off (adjustable).

  ■ Preset or hold function.
- Reset.
- Reversible measuring direction.
- Weight: 160 g.
   Delivery in a case including assembly key, mounting bracket (clamping shaft 9 x 9 mm) and clamping screw for height gauge.
   Power supply: 2 batteries type AAA.



Item No. Description 855.803 Digital protractor

Options: 497.914 Spare battery (2 needed) 905.338 Digimatic cable, 1 m 905.409 Digimatic cable, 2 m

# Measuring instruments set

- Caliner 0-150 mm, vernier 0.02 mm
- Canper 0-150 mm, verner 0.02 mm.

   Micrometer 0-25 mm, graduation 0.01 mm.

   Precision square 100 x 70 mm.

   Ruler 0-150 mm.

- Adjustment tool.



Item No.	Description
906.176	Meas. instruments set

TESA TWIN-Cal digital depth calipers IP67

# **HELIOS-PREISSER** depth calipers

Depth calipers with or without hook. The models with a hook have graduations on both sides of the scale, allowing reversed usage (i.e. without hook) of the instrument.

- Measuring range: 0-1000 mm.
- Locking screw.
- No-glare chrome finished vernier.
  DIN 862.
- Length (1) and width (w) of the hook at a scale cross-section of 8 x 3 mm: 12 x 5 mm, 12 x 4 mm: 16 x 10 mm,

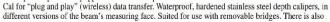


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a small depth gauge available.

■ Measuring range: 0-500 mm. ■ Resolution: 0.01 mm. ■ mm/inch conversion.



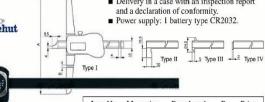
■ Max. measuring speed: approx. 2.5 m/s.

New generation IP67 depth calipers, TESA TWIN-Cal, with an absolute measuring system and a

"soft touch" grip. These depth calipers have a unique connectivity concept TESA LINK. All TWIN-Cal depth calipers are equipped with a data output. Connect the TESA Link Connector to the TWIN-

- Locking screw. Protection: IP67 (also in combination with
- data output cable).

  Standard supplied with data output (USB, Digimatic or wireless).
- Delivery in a case with an inspection report and a declaration of conformity.



Item No.	Meas. range mm	Base length mm	Cross- section scale/mm	Price EUR
Without	hook:			
836.622	0- 200	100	8x3	74.00
836.623	0 - 300	150	12x4	90.00
836.621	0- 500	150	12x4	139.00
836.624	0-500	250	20 x 5	214.00
836.625	0-800	250	20x5	352.00
836.626	0-1000	250	20 x 5	500.00
With hoc	k:			
836.627	0 - 200	100	8x3	88.00
836.608	0-300	150	12x4	106.00
836.628	0- 500	150	12x4	167.00
836.629	0 - 500	250	20 x 5	279.00
836.630	0-800	250	20x5	438.00
836.631	0-1000	250	20 x 5	607.00

Item No.	Meas. range mm	Base length mm	Cross- section scale/mm	Price EUR
Without	hook:			
836.402	0 - 200	100	8 x 3	82.00
836.403	0 - 300	150	12 x 4	99.00
836.404	0 - 500	150	12x4	152.00
836.405	0 - 500	250	20 x 5	232.00
836.407	0-800	250	20 x 5	387.00
836.410	0-1000	250	20 x 5	548.00
With hoo	k:			
836.412	0 - 200	100	8 x 3	94.00
836.413	0 - 300	150	12x4	115.00
836.414	0-500	150	12x4	184.00
836.415	0 - 500	250	20 x 5	388.00
836.417	0-800	250	20 x 5	523.00
836.420	0 - 1000	250	20 x 5	666.00

#### Removable bridges®

Item No.	Meas. face lxw/mm	Height h/mm	Price EUR
782.886	200 x 8	10±0.005	185.00
782.949	300x8	16±0.005	199.00
782.887	400 x 8	16±0.005	219.00

\*Delivery in a case with clamp device and a declaration of conformity. Conforming to factory standard. Not suited for use with 783.360.



Item No.	Measuring range/mm	Base length A/mm	B mm	Price EUR
Short cut	measuring fa	ice (I):		2000 - 20
783.350	0-200	100	8	434.00
783.351	0-250	100	8	454.00
783.352	0-300	150	8	479.00
783.353	0 - 500	150	8	592.00
Measurin	g face with or	ne hook (II):		
783.354	0-300	150	8	559.00

783.355	0-500	150	8	658.00
Measuring	g face with tw	o hooks (III	):	
783.356	0-300	150	8	621.00
Magazini	r face with rot	ary etan (I	7)•	

Measuring	face with rot	ary stop (IV	7):	
783.357	0-250	100	8.5	493.00
783.358	0-350	100	8.5	546.00
783.359	0-500	150	8.5	689.00

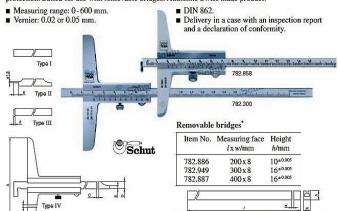
Small deptl	gauge	with steel dept	th rod:	
783.360	0- 25	5 50	7.4	348.00
Ontions				

Options:	
495.157 Spare battery	0.50
783.301 TESA Link Connector USB	96.00
783.3021 TESA Link Connector Digimatic	182.00
783.5551 TESA Link Connector Bluetooth	43.00

The TESA Link Connector will replace the battery cover.

#### **TESA** depth calipers

Hardened stainless steel depth calipers with no-glare chrome finished scale and vernier. Reduced scale section for easy access to difficult measuring points. The main scale is slightly set back for wear protection. Suited for use with removable bridges. Authentic Swiss made product.



Measuring	Base length	Dimensions/mm			mm	Vernier 0.05 mm	Vernier 0.02 mm
range/mm	A/mm	В	C	D	E	Item No.	Item No.
Flat measur	ing face (I):					8	VX
0-150	100	7.5	3	8	_	782.872	782.300
0-250	100	7.5	3	8		782.081	782.301
0-500	100	8.5	4	12	3000	782.873	782.302
0-600	150	8.5	4	12	_		782.303
Convertible	models with a	steel	tip	and	a shor	t cut measuring face (II):	
0-150	100	7.5	3	8	3.5	782.304	782.870
0-250	100	7.5	3	8	4	782.875	782.305
Measuring f	ace with rotar	y stoj	) (II	II):		0):	
0-150	130	8.5	4	12	-	782.858	782.306
0-250	130	8.5	4	12	-	782.876	782.307
0-500	130	8.5	4	12	-	-	782.308
Convertible	models with a	hook	an	das	hort cı	it measuring face (IV):	
0-150	100	7.5	3	8	3.5		782.878
0-250	130	8.5	4	12	4	-	782.880
0-300	150	8.5	4	12	4	-	782.882
0-500	150	8.5	4	12	4	_	782.884

#### Digital lightweight depth calipers

Universal lightweight aluminum depth calipers with two exchangeable measuring inserts set at 90° and 3 measuring bases. All inserts with M2.5 thread can be used with these calipers. Please see the dial indicator accessories section for these inserts. Excellent sliding properties due to double prismatic joint.

- Measuring range: 0-800 mm.
  Resolution: 0.01 mm.
- mm/inch conversion.
- On/off switch ■ Reset/preset.

Item No.

853.210

853.211

Length included measuring bases: 150, 300 and 450 mm.

Measuring

range/mm

0-500

0-800

Options: 836.535 Spare battery

- Interchangeable measuring inserts: 2 measuring inserts included (ball attachments  $\emptyset 3.2 \text{ mm}$ , l=6 mm and  $\emptyset 5 \text{ mm}$ ,
- Locking screw.
- Delivery in a case with a manufacturer's certificate.
- Power supply: 1 battery type V357.



# Digital lightweight depth calipers with with round depth rod

Weight

kg

0.5

Accuracy

mm

0.05

0.06

Universal lightweight aluminum depth calipers with round depth rod with M2.5 threaded hole for exchangeable inserts. Inserts with M2.5 thread can be used with these calipers. Please see the dial indicator accessories section for these inserts. Excellent sliding properties due to double prismatic joint.

- Measuring range: 0 800 mm.
   Diameter depth rod: Measuring range 0-300 mm ø4 mm Measuring range 500-800 mm ø6 mm. Resolution: 0.01 mm.
- mm/inch conversion ■ On/off switch.
- Reset
- Length included measuring base: 350 mm.
- Interchangeable measuring inserts:

  2 measuring inserts included (ball attachment 

  Ø 3.2 mm, l = 6 mm

  and disc attachment Ø 10 mm, d=2 mm at 0 - 300 mm or disc attachment  $\emptyset$  20 mm, d=2 mm at 500-800 mm).
- Locking screw
- Delivery in a case with a manufacturer's certificate.
- Power supply: 1 battery type V357.



Item No.	Measuring range/mm	Accuracy mm	Weight kg
853.212	0-200	0.03	0.3
853.213	0-300	0.04	0.4
853.214	0-500	0.05	0.6
853.215	0-800	0.06	0.8
Options:			
853.222	Measuring base	550 mm	
853.223	Measuring base	750 mm	
853.224	Measuring base	950 mm	
836.535	Spare battery		

#### Depth calipers

Waterproof, hardened stainless steel depth calipers, in different versions of the beam's measuring face. Suited for use with removable bridges.

- Measuring range: 0-800 mm.
- Resolution: 0.01 mm.
- Accuracy: ±0.03 mm or ±0.04 mm.
   On/off switch.
- Automatic switch-off. ■ Reset/preset.
- Hold function.
- Locking screw ■ Protection: IP67.
- Standard supplied with insert 839.077.
- Conforms to factory standard.
   Delivery in a case with an inspection report.

\*Delivery in a case with clamp device and a declaration of conformity. Conforming to factory standard.

■ Power supply: 1 battery type CR2032.

# Mitutoyo Absolute Digimatic depth calipers

Mitutoyo depth calipers with the Absolute system. For use in workshop conditions, Mitutoyo has also developed Coolant Proof models with high protection degree (IP67); these are resistant to for example oil and coolants, and even last temporary immersion.

- Measuring range: 0-1000 mm. Resolution: 0.01 mm.
- ABS/INC switchable
- (except 571.251 253).
- Digimatic data output. Reset.
- Max. measuring speed: any.
- Beam: 16x3.5 mm.
- Protection: IP67 (only Coolant Proof models).
- Conforms to factory standard.
- Delivery in a case.
- Power supply: 1 battery type V357.
   Also other models available (e.g. with hook or with tip).

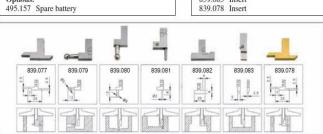


Item No.	Measuring range/mm	Accuracy mm	Price
839.069	0-300	0.03	
839.070	0-400	0.03	
839.071	0-500	0.03	
839.072	0-600	0.03	
839.073	0-800	0.04	

#### Removable bridges

Item No.	Length/mm	Price
839.074	400	
839.075	500	
839.076	600	

Item No.	Description	Price
839.077	Insert	
839.079	Insert	
839.080	Insert	
839.081	Insert	
839.082	Insert	
839.083	Insert	
839.078	Insert	





Data cables Digimatic, USB Input Tool Direct, U-WAVE available on request.

Item No.	Measuring range/mm	Base length/mm	Accuracy/mm
571.201	0- 150	100	±0.02
571.202	0- 200	100	±0.02
571.203	0- 300	100	±0.03
571.204	0 - 450	250	±0.05
571.205	0- 600	250	±0.05
571.206	0- 750	250	±0.06
571.207	0-1000	250	±0.07
Protection	IP67 (Coolant Proof):	2255.29	11 (05.00)
571.251	0- 150	100	±0.02
571.252	0- 200	100	±0.02
571.253	0- 300	100	±0.03

Options:
836.535 Spare battery
900.370 Removable bridge, length 180 mm (for depth calipers up to 300 mm)
900.371 Removable bridge, length 260 mm (for depth calipers up to 300 mm)
900.372 Removable bridge, length 320 mm (for depth calipers up to 300 mm)